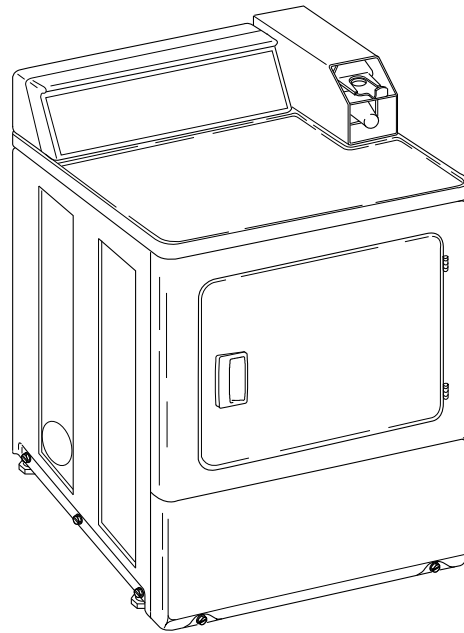


Clothes Dryer

Nonmetered and Metered
Electric and Gas Models



D677I_SVG

Original Instructions

Keep These Instructions for Future Reference.

CAUTION: Read the instructions before using the machine.

(If this machine changes ownership, this manual must accompany machine.)



www.alliancelaundry.com


Part No. D512687R9
August 2017


IMPORTANT: The electrical installation in the site shall comply with the Australian Electrical Standards, AS3000, SAA wiring rules, and such local regulations that might apply. In Australia and New Zealand, installation must comply with the Gas Installations Standard AS/NZA 5601 Part 1: General Instructions.

Read complete Installation and Operation Instructions before using unit.


The maximum drying load dry weight shall not exceed 9.0 kg [20 pounds].

	<h1 style="margin: 0;">WARNING</h1>
---	-------------------------------------

	<h2 style="margin: 0;">WARNING</h2>
<p>FOR YOUR SAFETY, the information in this manual must be followed to minimize the risk of fire or explosion or to prevent property damage, personal injury or death.</p>	
<small>W033</small>	

	<h2 style="margin: 0;">WARNING</h2>
<ul style="list-style-type: none"> • Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance. • WHAT TO DO IF YOU SMELL GAS: <ul style="list-style-type: none"> • Do not try to light any appliance. • Do not touch any electrical switch; do not use any phone in your building. • Clear the room, building or area of all occupants. • Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions. • If you cannot reach your gas supplier, call the fire department. • Installation and service must be performed by a qualified installer, service agency or the gas supplier. 	
<small>W052</small>	

IMPORTANT: Purchaser must consult the local gas supplier for suggested instructions to be followed if the dryer user smells gas. The gas utility instructions plus the SAFETY and WARNING note directly above must be posted in a prominent location near the dryer for customer use.

	<h2 style="margin: 0;">WARNING</h2>
<ul style="list-style-type: none"> • Installation of unit must be performed by a qualified installer. • Install clothes dryer according to manufacturer's instructions and local codes. • DO NOT install a clothes dryer with flexible plastic venting materials. If flexible metal (foil type) duct is installed, it must be of a specific type identified by the appliance manufacturer as suitable for use with clothes dryers. Refer to section on connecting exhaust system. Flexible venting materials are known to collapse, be easily crushed, and trap lint. These conditions will obstruct clothes dryer airflow and increase the risk of fire. 	
<small>W729R1</small>	


	<h2 style="margin: 0;">WARNING</h2>
<p>FOR YOUR SAFETY</p> <p>Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.</p>	
<small>W053</small>	

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Safety Information

Explanation of Safety Messages

Precautionary statements (“DANGER,” “WARNING,” and “CAUTION”), followed by specific instructions, are found in this manual and on machine decals. These precautions are intended for the personal safety of the operator, user, servicer, and those maintaining the machine.

	DANGER
Indicates an imminently hazardous situation that, if not avoided, will cause severe personal injury or death.	

	WARNING
Indicates a hazardous situation that, if not avoided, could cause severe personal injury or death.	

	CAUTION
Indicates a hazardous situation that, if not avoided, may cause minor or moderate personal injury or property damage.	


Additional precautionary statements (“IMPORTANT” and “NOTE”) are followed by specific instructions.

IMPORTANT: The word “IMPORTANT” is used to inform the reader of specific procedures where minor machine damage will occur if the procedure is not followed.

NOTE: The word “NOTE” is used to communicate installation, operation, maintenance or servicing information that is important but not hazard related.

Important Safety Instructions

Save These Instructions

	WARNING
To reduce the risk of fire, electric shock, or injury to persons when using your dryer, follow these basic precautions:	
W034	

- Read all instructions before using the dryer.

- Install this dryer according to the INSTALLATION INSTRUCTIONS. Refer to the EARTH/GROUND INSTRUCTIONS in the INSTALLATION manual for the proper earth/ground connection of the dryer. All connections for electrical power, earth/ground and gas supply must comply with local codes and be made by licensed personnel when required. Do not do it yourself.
- Do not install or store the dryer where it will be exposed to water and/or weather.
- Do not dry articles that have been previously cleaned in, washed in, soaked in, or spotted with gasoline or machine oils, vegetable or cooking oils, cleaning waxes or chemicals, dry-cleaning solvents, thinner, anything containing chemicals such as in mops and cleaning cloths, or other flammable or explosive substances as they give off vapors that could ignite, explode or cause fabric to catch on fire by itself.
- Items that have been soiled with substances such as cooking oil, acetone, alcohol, petrol, kerosene, spot removers, turpentine, waxes and wax removers, should be washed in hot water with an extra amount of detergent before being dried in the tumble dryer.
- To reduce the risk of fire, DO NOT DRY plastics or articles containing foam or latex rubber or similarly textured rubber-like materials, such as shower caps, water proof textiles, rubber-backed articles, and clothes or pillows filled with foam rubber pads.
- Do not tumble fiberglass curtains and draperies unless the label says it can be done. If they are dried, wipe out the cylinder with a damp cloth to remove particles of fiberglass.
- Do not allow children to play on or in the dryer. Close supervision of children is necessary when the dryer is used near children. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning the use of the appliance by a person responsible for their safety. This is a safety rule for all appliances.
- Do not reach into the dryer if the cylinder is revolving.
- Use the dryer only for its intended purpose, drying clothes. ALWAYS follow the fabric care instructions supplied by the garment manufacturer and only use the dryer drum to dry textiles that have been washed in water.
- Always read and follow manufacturer’s instructions on packages of laundry and cleaning aids. Heed all warnings or precautions. To reduce the risk of poisoning or chemical burns, keep them out of reach of children at all times (preferably in a locked cabinet).
- Remove laundry immediately after the dryer stops.
- DO NOT operate the dryer if it is smoking, grinding or has missing or broken parts or removed guards and/or panels. DO NOT tamper with the controls or bypass any safety devices.

- Dryer will not operate with the loading door open. DO NOT bypass the door safety switch by permitting the dryer to operate with the door open. The dryer will stop tumbling when the door is opened. Do not use the dryer if it does not stop tumbling when the door is opened or starts tumbling without pressing the START mechanism. Remove the dryer from use and call the service person.
- ALWAYS clean the lint filter after every load. A layer of lint in the filter reduces drying efficiency and prolongs drying time. Keep area around the exhaust opening and adjacent surrounding area free from the accumulation of lint, dust and dirt. The interior of the dryer and the exhaust duct should be cleaned periodically by qualified service personnel.
- Do not repair or replace any part of the dryer, or attempt any servicing unless specifically recommended in the user-maintenance instructions or in published user-repair instructions that you understand and have the skills to carry out. ALWAYS disconnect the electrical power to the dryer before attempting service. Disconnect the power cord by grasping the plug, not the cord.
- If supply cord is damaged, it must be replaced by a special cord or assembly available from the manufacturer or its service agent.
- Before the dryer is removed from service or discarded, remove the door to the drying compartment.
- Failure to install, maintain, and/or operate this machine according to the manufacturer's instructions may result in conditions which can produce bodily injury and/or property damage.

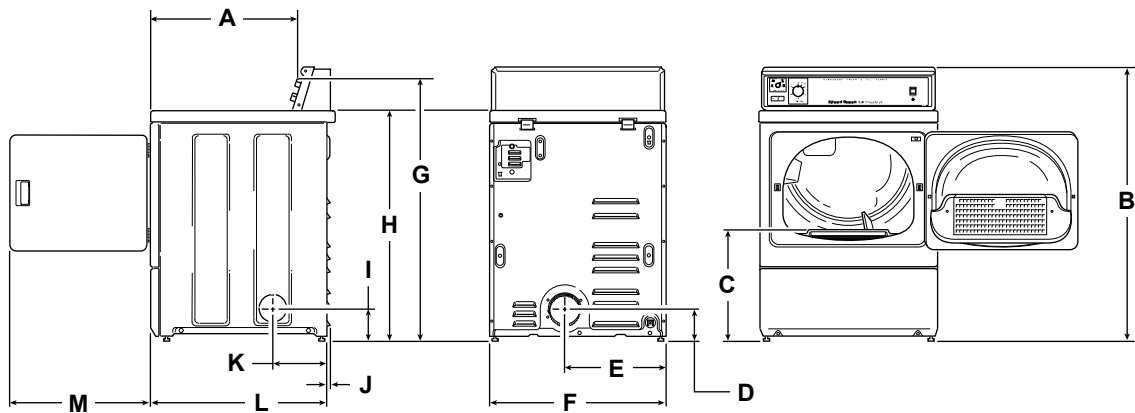
NOTE: The WARNING and IMPORTANT SAFETY INSTRUCTIONS appearing in this manual are not meant to cover all possible conditions and situations that may occur. Observe and be aware of other labels and precautions that are located on the machine. They are intended to provide instruction for safe use of the machine. Common sense, caution and care must be exercised when installing, maintaining, or operating the dryer.

Always contact your dealer, distributor, service agent or the manufacturer about any problems or conditions you do not understand.

Dimensions

Nonmetered Models

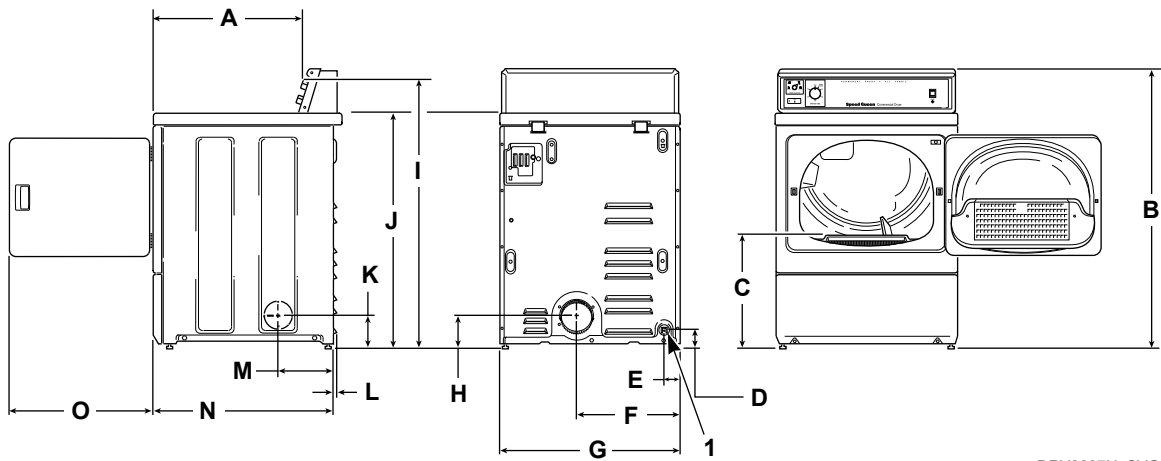
Electric Models



DRY2098N_SVG

A	548 mm [21.56 in.]
B	*1092 mm [43 in.]
C	*392 mm [15.44 in.]
D	*102 mm [4.0 in.]
E	391 mm [15.4 in.]
F	683 mm [26.875 in.]
G	*1020 mm [40.19 in.]
H	*914 mm [36 in.]
I	*114 mm [4.5 in.]
J	10 mm [0.4 in.]
K	203 mm [8.0 in.]
L	711 mm [28 in.]
M	597 mm [23.5 in.]
NOTE: Exhaust openings are 102 mm [4 inch] metal ducting.	
* With leveling legs turned into base.	

Gas Models



DRY2237N_SVG

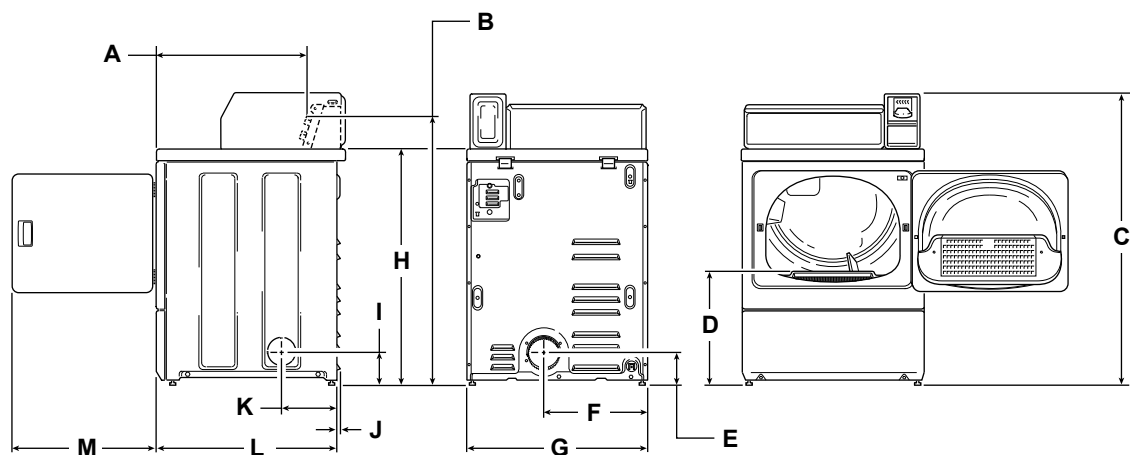
1. 3/8 in. N.P.T. Gas Connection

A	548 mm [21.56 in.]
B	*1092 mm [43 in.]
C	*392 mm [15.44 in.]
D	*70 mm [2.8 in.]
E	60 mm [2.3 in.]
F	391 mm [15.4 in.]
G	683 mm [26.875 in.]
H	*102 mm [4.0 in.]
I	*1020 mm [40.19 in.]
J	*914 mm [36 in.]
K	*114 mm [4.5 in.]
L	10 mm [0.4 in.]
M	203 mm [8.0 in.]
N	711 mm [28 in.]
O	597 mm [23.5 in.]
NOTE: Exhaust openings are 102 mm [4 inch] metal ducting.	
* With leveling legs turned into base.	

NOTE: Gas models cannot be vented out left side of cabinet because of burner housing.

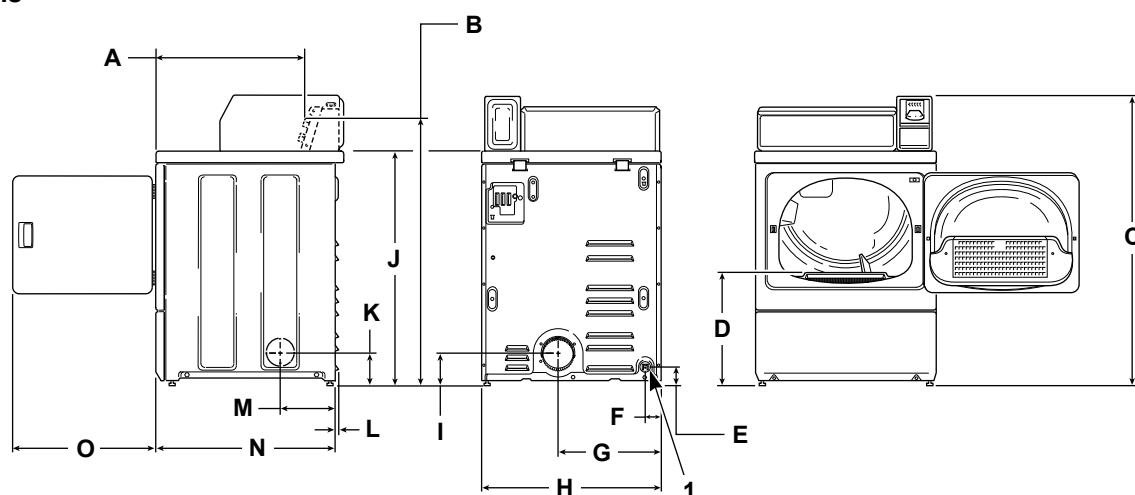
Metered Models

Electric Models



DRY2096N_SVG

A - Coin Slide Models	548 mm [21.56 in.]
A - Electronic Control Models	560 mm [22.06 in.]
B - Coin Slide Models	*1020 mm [40.19 in.]
B - Electronic Control Models	970 mm [38.19 in.]
C	*1097 mm [43.2 in.]
D	*392 mm [15.44 in.]
E	*102 mm [4.0 in.]
F	391 mm [15.4 in.]
G	683 mm [26.9 in.]
H	*914 mm [36 in.]
I	*114 mm [4.5 in.]
J	10 mm [0.4 in.]
K	203 mm [8.0 in.]
L	711 mm [28 in.]
M	597 mm [23.5 in.]
NOTE: Exhaust openings are 102 mm [4 inch] metal ducting.	* With leveling legs turned into base.

Gas Models

DRY2238N_SVG

1. 3/8 in. N.P.T. Gas Connection

A - Coin Slide Models	548 mm [21.56 in.]
A - Electronic Control Models	560 mm [22.06 in.]
B - Coin Slide Models	*1020 mm [40.19 in.]
B - Electronic Control Models	970 mm [38.19 in.]
C	*1097 mm [43.2 in.]
D	*392 mm [15.44 in.]
E	*70 mm [2.8 in.]
F	60 mm [2.3 in.]
G	391 mm [15.4 in.]
H	683 mm [26.9 in.]
I	*102 mm [4.0 in.]
J	*914 mm [36 in.]
K	*114 mm [4.5 in.]
L	10 mm [0.4 in.]
M	203 mm [8.0 in.]
N	711 mm [28 in.]
O	597 mm [23.5 in.]
NOTE: Exhaust openings are 102 mm [4 inch] metal ducting.	* With leveling legs turned into base.

NOTE: Gas models cannot be vented out left side of cabinet because of burner housing.

IMPORTANT: The dryer should have sufficient clearance around it for needed ventilations and for the ease of installation and servicing. For maximum drying performance, we recommend that more clearance be allowed around the dryer than the clearances that are listed throughout this manual.

Installation

Before You Start

Tools

For most installations, the basic tools you will need are:

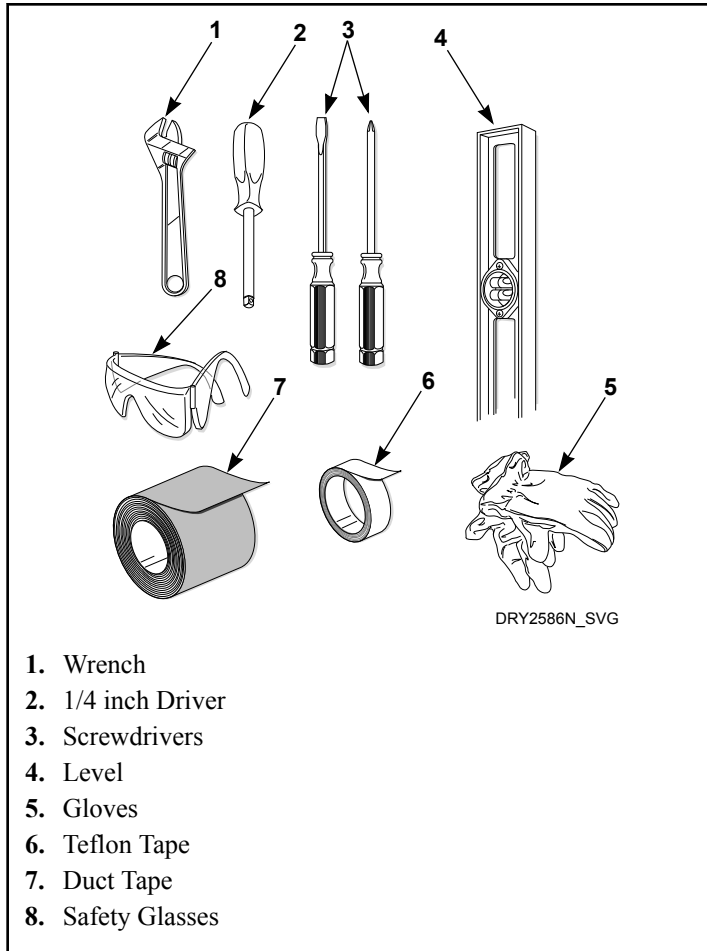


Figure 1

NOTE: An 203 mm [8 in.] coin drawer is required for coin drop operated models.

Card Reader Models

The machine is shipped from the factory with the Electronic Control Diagnostic Harness Assembly unplugged. To avoid unauthorized manual programming or vending, perform the following steps.

1. Open service door. Refer to *Figure 2*.
2. Locate diagnostic harness on electronic control.
3. Plug connectors for “white/black” wire and “red/blue” wire together.

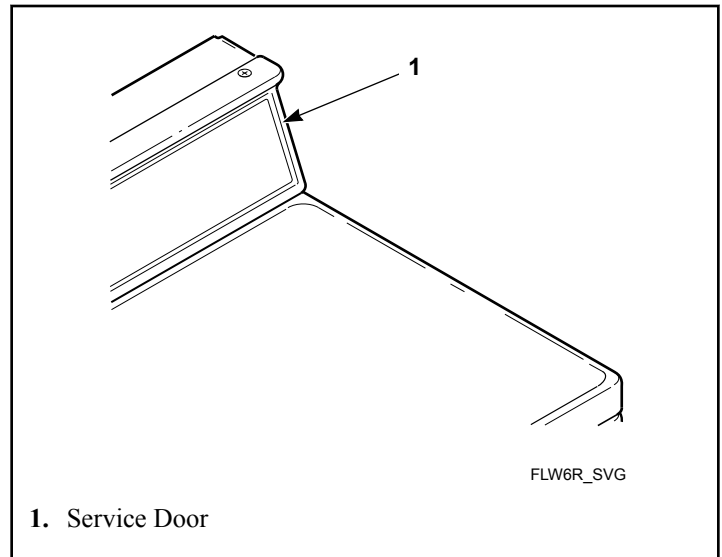


Figure 2



WARNING

Any disassembly requiring the use of tools must be performed by a suitably qualified service person.

W299

Order of Installation Steps

1. Position and level the dryer.
2. Connect dryer to exhaust system.
3. For gas models only, connect the gas supply pipe. Check for gas leaks.
4. Reverse the door, if desired.
5. Wipe out the inside of the dryer.
6. Plug in the dryer.
7. Recheck steps.
8. Start and run the dryer in a heat setting to verify dryer is heating.

Position and Level the Dryer

1. Install dryer before washer. This allows room for attaching exhaust duct.
2. Install the four rubber feet (in accessories bag).
3. Select a location with a solid floor. Dryers installed in residential garages must be elevated 457 mm [18 inches] above the floor.

No other fuel burning appliance should be installed in the same closet with the dryer.

The dryer must not be installed or stored in an area where it will be exposed to water and/or weather.

The dryer needs sufficient clearance and an adequate air supply for proper operation and ventilation, and for easier installation and servicing. (Minimum clearances are shown in *Figure 4*).

4. Place the dryer in position, and adjust the legs until the dryer is level from side to side and front to back. Leveling legs can be adjusted from inside the dryer with a 1/4 in. driver.
5. All four legs must rest firmly on the floor so the weight of the dryer is evenly distributed. The dryer must not rock.

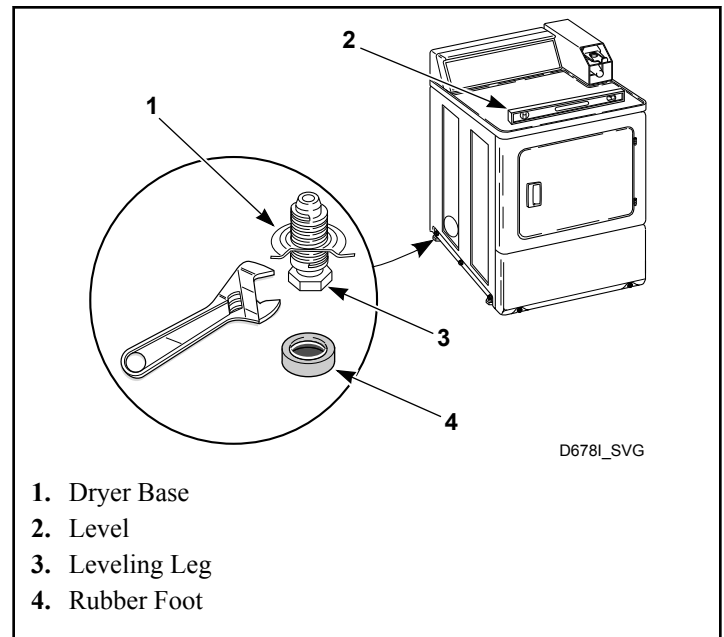
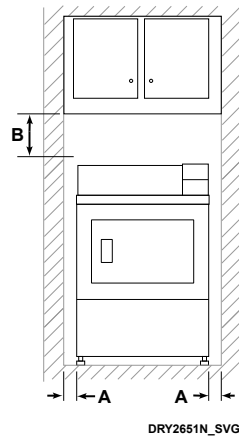
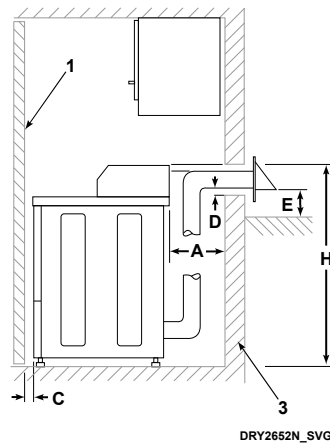


Figure 3

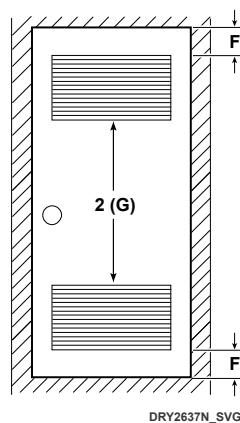
Front View (Without Closet Door)



Side View (Closet Door)



Front View (Closet Door)




1. Closet Door
2. Centered Air Openings (G) (2 Openings minimum)
3. Outer Wall of Enclosure

Figure 4

Area	Description	Free Standing/Alcove Installation	Closet Installation
A*	Dryer sides and rear clearance	0 mm [0 in.]	0 mm [0 in.]
B	Dryer top clearance	305 mm [12 in.]	305 mm [12 in.]
C	Dryer front clearance	Not Applicable	51 mm [2 in.]
D	Exhaust duct clearance to combustible material	51 mm [2 in.]	51 mm [2 in.]
E	Weather hood to ground clearance	305 mm [12 in.]	305 mm [12 in.]
F	Distance from floor or ceiling to air opening edge	Not Applicable	76 mm [3 in.]
G	Area of centered air openings in closet door. Louvered door with equivalent air openings is acceptable. (Minimum clearances are shown.)	Not Applicable	1016 sq. mm/open [40 sq. in./open]
H	For new installations, locate top of wall vent 1067 mm [42 inches] above floor to make venting easier to connect.	1067 mm [42 in.]	1067 mm [42 in.]
*	Rear clearance is minimum. 51 mm [2 inches] is recommended for utility connection. 152 mm [6 inches] is recommended when venting through rear of unit.		


Table 1

Connect Dryer Exhaust System


WARNING


To reduce the risk of fire and combustion gas accumulation the dryer **MUST** be exhausted to the outdoors.

W604


WARNING


To reduce the risk of fire and the accumulation of combustion gases, **DO NOT** exhaust dryer air into a window well, gas vent, chimney or enclosed, unventilated area, such as an attic, wall, ceiling, crawl space under a building or concealed space of a building.

W045


WARNING


This gas appliance contains or produces a chemical or chemicals which can cause death or serious illness and which are known to the State of California to cause cancer, birth defects, or other reproductive harm. To reduce the risk from substances in the fuel or from fuel combustion, make sure this appliance is installed, operated, and maintained according to the instructions in this manual.


W115


WARNING

To reduce the risk of fire, **DO NOT** use plastic or thin foil ducting to exhaust the dryer.

W354

	<h2 style="margin: 0;">WARNING</h2>
<p>To reduce the risk of fire, the exhaust duct and weather hood <u>MUST</u> be fabricated of a material that will not support combustion. Rigid or flexible metal pipe is recommended for a clothes dryer.</p>	
<small>W048</small>	

	<h2 style="margin: 0;">WARNING</h2>
<p>To reduce the risk of fire due to increased static pressure, we do not recommend installation of in-line secondary lint filters or lint collectors. If secondary systems are mandated, frequently clean the system to assure safe operation.</p>	
<small>W749</small>	

IMPORTANT: Installing in-line filters or lint collectors will cause increased static pressure. Failure to maintain the secondary lint system will decrease dryer efficiency and will void machine warranty.

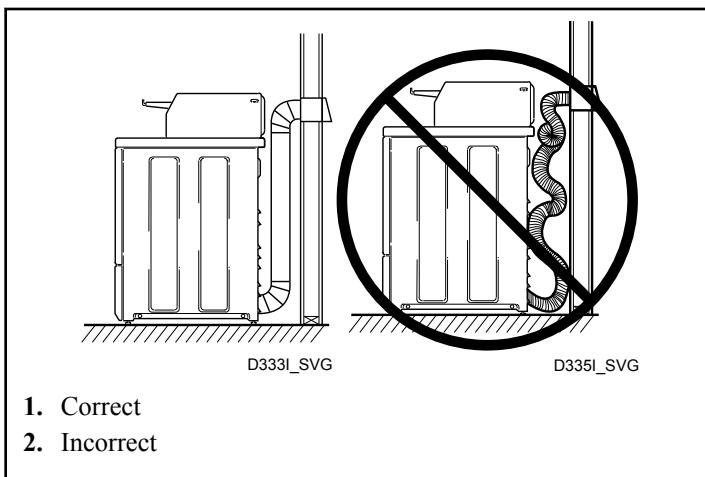


Figure 5

- DO NOT use plastic, thin foil or type B ducting. Rigid metal duct is recommended.
- Locate dryer so exhaust duct is as short as possible.
- Be certain old exhaust ducts are cleaned before installing your new dryer.
- Use 102 mm [4 inch] diameter rigid or flexible metal duct.
- The male end of each section of duct must point away from the dryer.
- Use as few elbows as possible.
- Use of duct tape or pop-rivets on all seams and joints is recommended, if allowed by local codes. DO NOT use sheet metal screws or fasteners on exhaust pipe joints which extend into the duct and catch lint.

- Ductwork that runs through unheated areas must be insulated to help reduce condensation and lint build-up on pipe walls.
- Install backdraft dampers in multi-dryer installations.
- In mobile home installations, dryer exhaust duct must be secured to mobile home structure.
- Dryer exhaust duct **MUST NOT** terminate under mobile home.
- Dryer exhausts 180 cfm per unit (measured at back of dryer).
- DO NOT install flexible duct in concealed spaces, such as a wall or ceiling.
- Static pressure in exhaust duct should not be greater than 1.0 cm water column [0.4 inches water column], measured with manometer placed on exhaust duct 610 mm [2 feet] from dryer (check with dryer running and no load). In multi-dryer installations, all dryers connected to the main collector duct should be operating when pressure is checked.
- Exhausting dryer in hard-to-reach locations can be done by installing 521P3 Flexible Metal Vent Kit (available as optional equipment at extra cost).
- Sufficient make-up air must be supplied to replace the air exhausted by the dryer. The free area of any opening for outside air must be at least 260 cm² [40 in.²] per unit.
- Energy efficient buildings with low air infiltration rates should be equipped with an air exchanger that can accommodate on demand make-up air needs in the laundry room. These devices can be obtained through your building contractor or building material suppliers.
- Do not draw make-up air from a room containing a gas fired water heater, a dry cleaner or a hair salon.
- Failure to exhaust dryer properly will void warranty.

NOTE: Venting materials are not supplied with the dryer (obtain locally).

IMPORTANT: DO NOT block the airflow at the bottom of the dryer's front panel with laundry, rugs, etc. Blockage will decrease airflow through the dryer, thus reducing the efficiency of the dryer.

Exhaust Direction

The dryer can be exhausted to the outdoors through the back, left, right or bottom of the dryer. EXCEPTION: Gas dryers cannot be vented out the left side because of the burner housing.

Dryer is shipped from factory ready for rear exhaust.

Exhausting the dryer through sides or bottom can be accomplished by installing a Directional Exhaust Kit, 528P3, available as optional equipment at extra cost.

Exhaust System

For best drying results, recommended maximum length of exhaust system is shown in *Table 2*.

To prevent backdraft when dryer is not in operation, outer end of exhaust pipe must have a weather hood with hinged dampers (obtain locally).

NOTE: Weather hood should be installed at least 305 mm [12 inches] above the ground. Larger clearances may be necessary for installations where heavy snow-fall can occur.

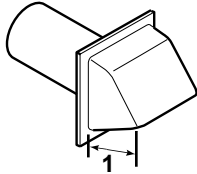
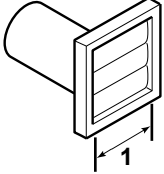
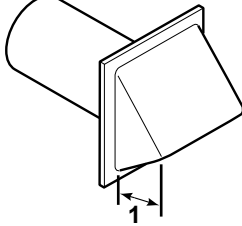
Number of 90° Elbows	Weather Hood Type	
	Recommended	Use Only for Short Run Installations
	  <p>D673L_SVG</p> <p>1. 102 mm [4 in.]</p>	 <p>D802L_SVG</p> <p>1. 64 mm [2.5 in.]</p>
Maximum length of 102 mm [4 in.] diameter rigid metal duct.		
0	19.8 m [65 feet]	16.8 m [55 feet]
1	16.8 m [55 feet]	14.3 m [47 feet]
2	14.3 m [47 feet]	12.5 m [41 feet]
3	11.0 m [36 feet]	9.1 m [30 feet]
4	8.5 m [28 feet]	6.7 m [22 feet]

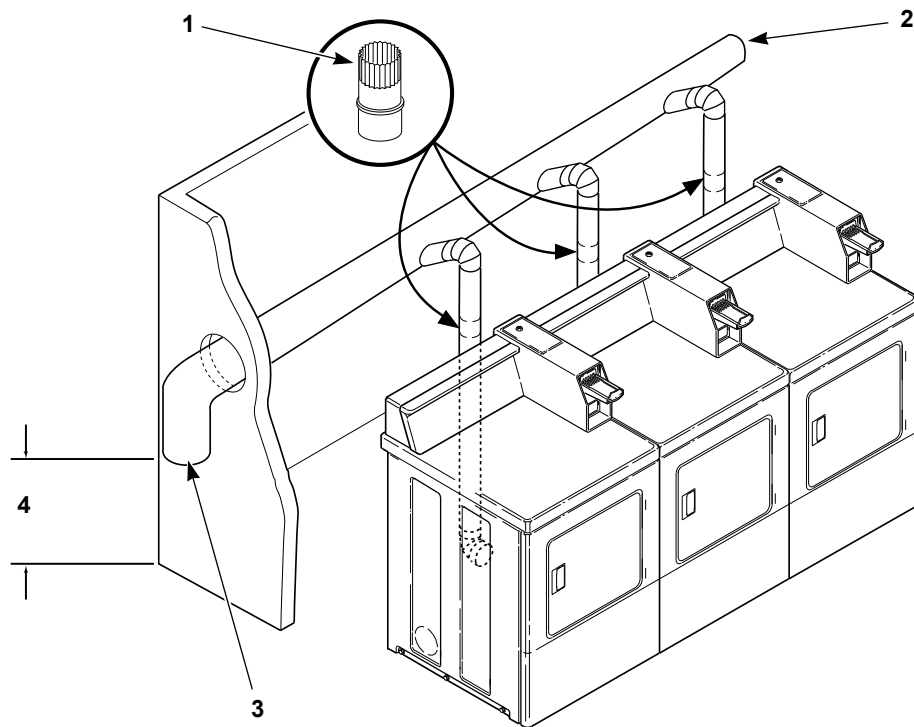
Table 2

NOTE: Deduct 1.8 m [6 feet] for each additional elbow.

NOTE: The maximum length of a 102 mm [4 in.] diameter flexible metal duct must not exceed 2.4 m [7.87 ft.], as required to meet UL2158, clause 7.3.2.A.

Multi-Dryer Installation Exhaust Requirements

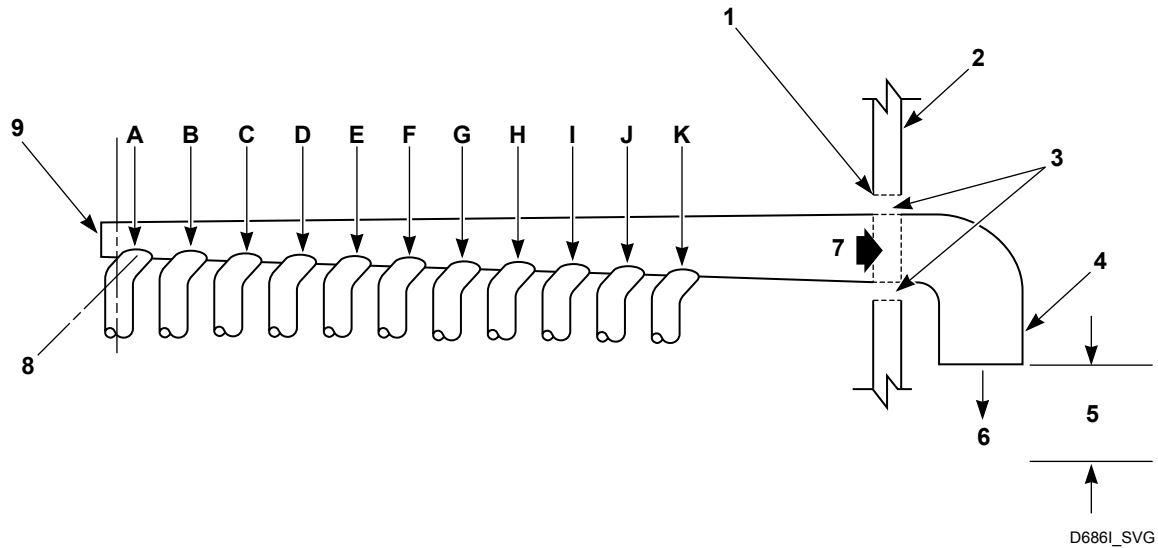
Figure 6 shows a typical example of a multiple dryer installation. Note how each dryer has its own exhaust system vented to the central exhaust duct.



D797I_SVG

1. 58786 Backdraft Damper (Available through your local authorized parts source)
2. Clean Out Cover (Must be provided). Inspect monthly.
3. Weather Hood or Sweep Elbow (No cap or screen)
4. 610 mm [24 in.] Minimum Clearance to Roof/Ground

Figure 6

Horizontal Exhaust Installation: Exhaust Air Flow Maximum Length of Duct 9.1 m [30 feet]


1. Where the exhaust duct pierces a combustable wall or ceiling, the opening must be sized per local codes.
2. Wall
3. 50 mm [2 in.] Minimum or Clearance per Local Codes
4. No Screen or Cap
5. 610 mm [24 in.] Minimum Clearance to Roof/Ground
6. Exhaust Outlet
7. Air Flow
8. 30 °
9. Clean Out Cover - Inspect Monthly

Figure 7

Duct Station	Minimum Diameter of Collector Duct
A	102 mm [4 inches]
B	203 mm [8 inches]
C	229 mm [9 inches]
D	254 mm [10 inches]
E	279 mm [11 inches]
F	305 mm [12 inches]
G	326 mm [13 inches]
H	356 mm [14 inches]
I	381 mm [15 inches]
J	381 mm [15 inches]
K	406 mm [16 inches]

Table 3

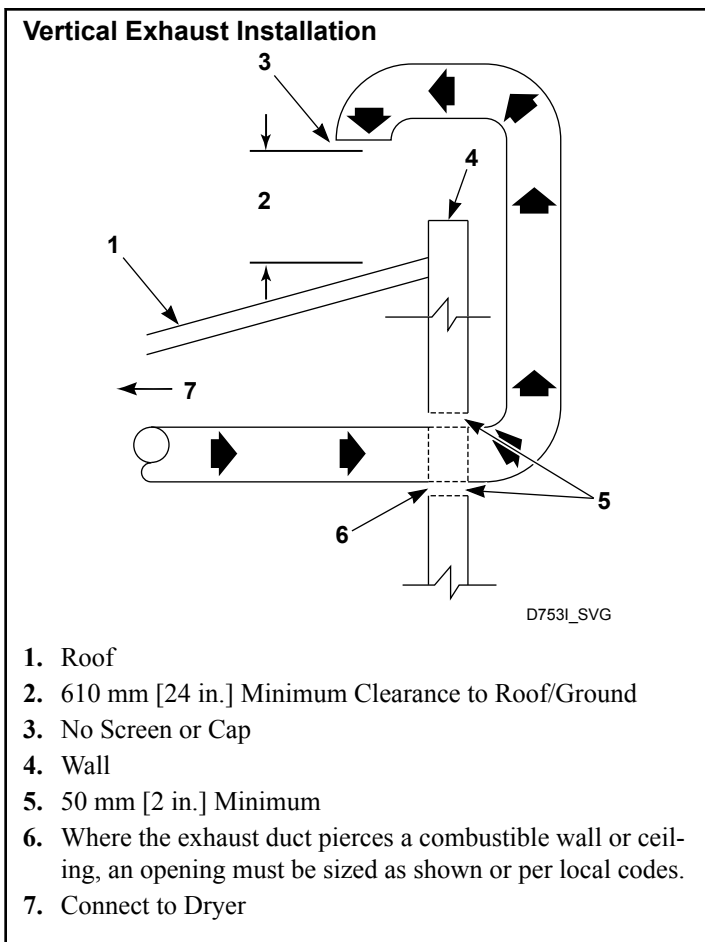


Figure 8

	<h2>WARNING</h2>
<p>To reduce the risk of fire and the accumulation of combustion gases, DO NOT exhaust dryer air into a window well, gas vent, chimney or enclosed, unventilated area, such as an attic, wall, ceiling, crawl space under a building or concealed space of a building.</p>	
W045	

A Backdraft Damper, Part No. 58786 (obtain locally), should be installed in a 102 mm [4 inch] diameter VERTICAL duct system. This will prevent a backdraft when dryer is not in use, and will keep the exhaust air in balance within the central exhaust system.

Gas Dryers - Connect Gas Supply Pipe

NOTE: The gas service to a gas dryer must conform with the local codes and ordinances and in Australia and New Zealand, installation must comply with the **Gas Installations Standard AS/ NZS 5601 Part 1: General Installations**. In the absence of local codes and ordinances, applicable National codes should be followed.

1. Install the dryer with sufficient clearance for adequate air circulation, and for the ease of the dryer installation, servicing and operation. For maximum drying performance, we recommend you allow more clearance than the clearances that are listed throughout this manual.
2. Remove the shipping cap from the gas connection at the rear of the dryer. Make sure you do not damage the pipe threads when removing the cap.
3. Make certain your dryer is equipped for use with the type of gas in your laundry room.

NOTE: Natural gas, 37.3 MJ/m³ [1000 Btu/ft³], service must be supplied at 1.13 kPa [4.54 inch] water column pressure. Do not connect the dryer to L.P. (Liquefied Petroleum) gas service without converting the gas valve. A No. 458P3 L.P. Gas Conversion Kit must be installed by the Manufacturer's Authorized Dealers, Distributors, or local service personnel.

NOTE: L.P. gas, 93.1 MJ/m³ [2500 Btu/ft³], service must be supplied at 2.75 kPa [11.04 inch] water column pressure and a vent to the outdoors must be provided.

4. If local codes allow the use of flexible gas tubing, connect the 9.5 mm [3/8 inch] NPT (National Pipe Thread) gas connection at the rear of the dryer to the laundry room's gas line with new flexible stainless steel tubing (using design certified Australian Gas Association connector only).

IMPORTANT: Use local codes of practice for gas installation.

This dryer is equipped with jet for Natural gas.

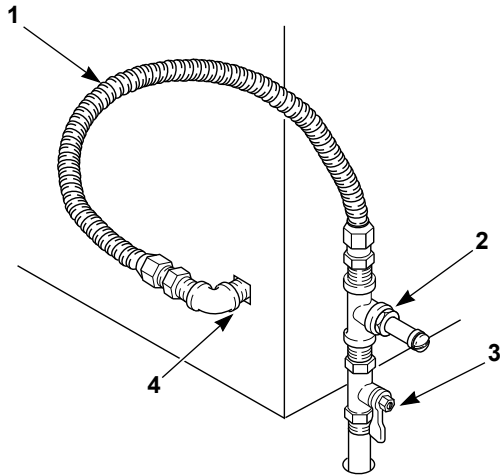


WARNING

To reduce the risk of gas leaks, fire or explosion:

- The dryer must be connected to the type of gas as shown on nameplate located in the door recess.
- Use a new flexible stainless steel connector.
- Use pipe joint compound insoluble in L.P. (Liquefied Petroleum) Gas, or Teflon tape, on all pipe threads.
- Purge air and sediment from gas supply line before connecting it to the dryer. Before tightening the connection, purge remaining air from gas line to dryer until odor of gas is detected. This step is required to prevent gas valve contamination.
- Do not use an open flame to check for gas leaks. Use a non-corrosive leak detection fluid.
- Any disassembly requiring the use of tools must be performed by a suitably qualified service person.

W316



D246I_SVG

1. New Stainless Steel Flexible Connector – Use Only If Allowed By Local Codes (Use design AGA certified connector)
2. Pressure Test Point
3. External Shut-Off Valve
4. 3/8 in. NPT Gas Connection

Figure 9

NOTE: When connecting gas supply line, a pressure test point must be installed downstream from the shutoff valve for checking inlet gas pressure.

5. The gas line to your laundry room should be made of black iron pipe. A 9.5 mm [3/8 inch] pipe with an inside diameter of 11.7 mm [0.46 inch] will be adequate if length of supply line is not over 6 m [20 feet]. If length exceeds this, use 12.7 mm [1/2 inch] pipe. If copper semi-rigid tubing is used it must be internally tinned or equivalently treated to resist sulfur corrosion.

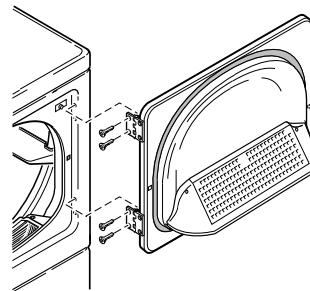
NOTE: The dryer and its individual gas valve must be disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of 3.45 kPa [1/2 psig].

6. Check all pipe connections (internal and external) for gas leaks with a soapy solution. Gas connections should be checked annually for leakage.
7. Be sure the shut off valve in your dryer is OPEN. Your dryer is shipped with the valve open.
8. The dryer gas valve is equipped with a pressure test point for checking manifold pressure.

Reverse Door, if Desired

The door on this dryer is completely reversible. To reverse door proceed as follows:

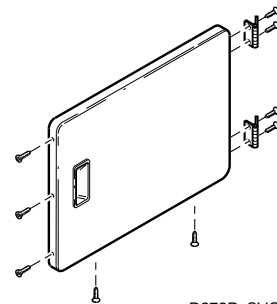
1. Remove four hinge attaching screws.



D675I_SVG

Figure 10

2. Remove all nine screws.



D272P_SVG

Figure 11

3. Pull bottom of door liner out, then pull down, removing door liner from door panel.

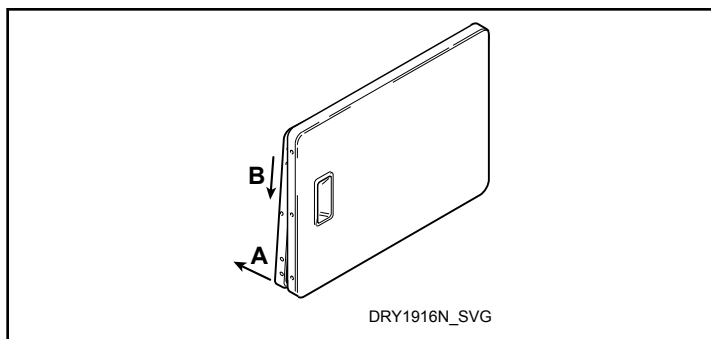


Figure 12

4. Rotate door panel 180 degrees as shown.

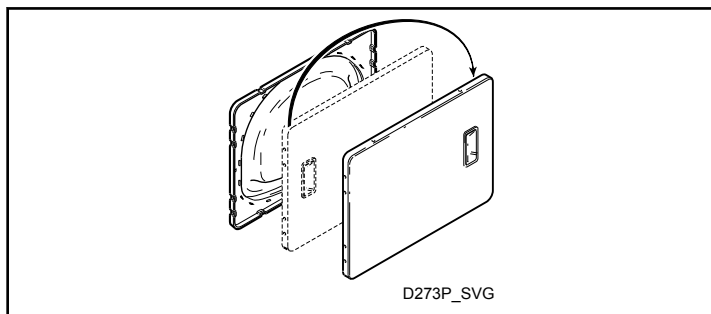


Figure 13

5. Remove door strike from door liner and reinstall on opposite side.

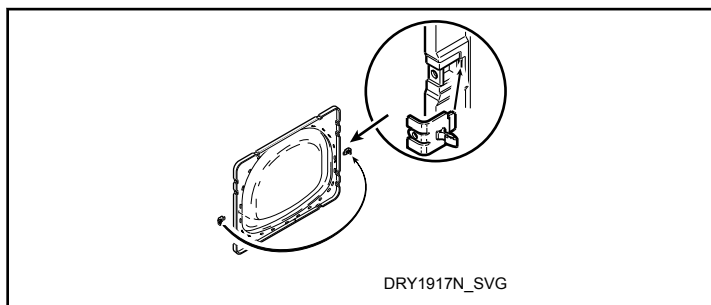


Figure 14

6. Insert liner under flange on bottom of door, then push top of door liner into place.

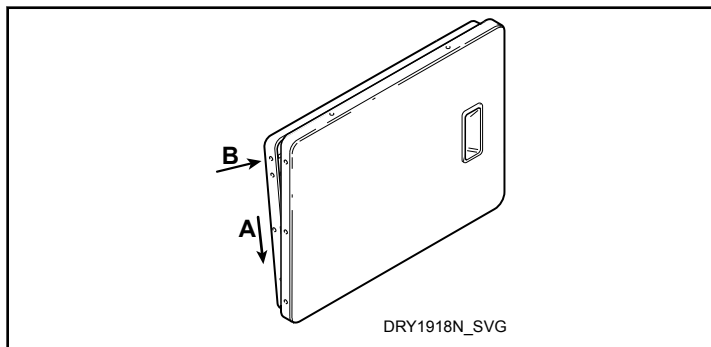


Figure 15

7. Reinstall nine screws removed in Step 2.

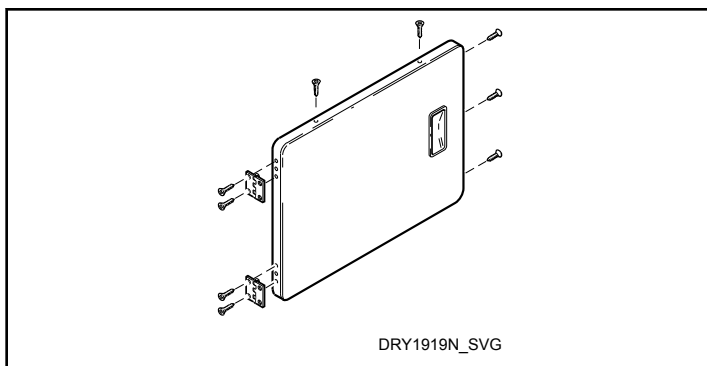


Figure 16

8. Using screwdriver, remove two door plugs, and reinstall on opposite side of door opening.

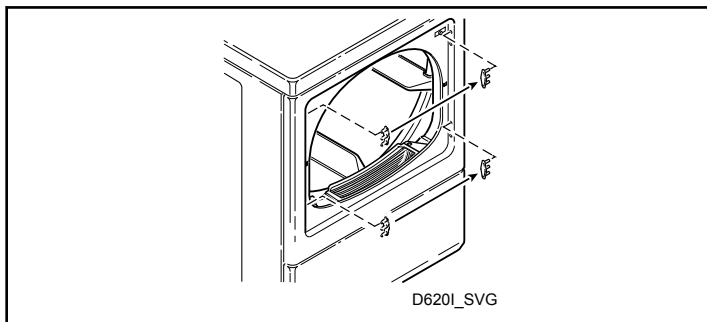


Figure 17

9. Reinstall four hinge attaching screws, removed in Step 1.

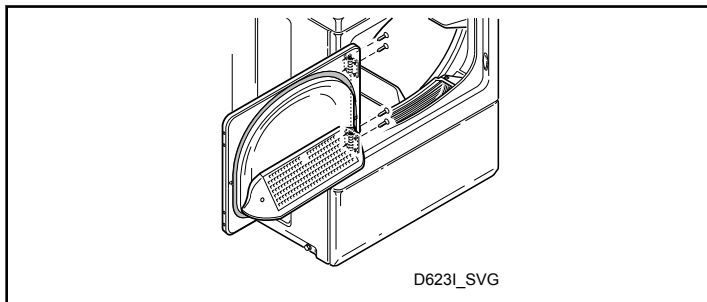


Figure 18

Wipe Out Inside of Dryer

Before using dryer for the first time, use an all-purpose cleaner, or a detergent and water solution, and a damp cloth to remove shipping dust from inside dryer drum.

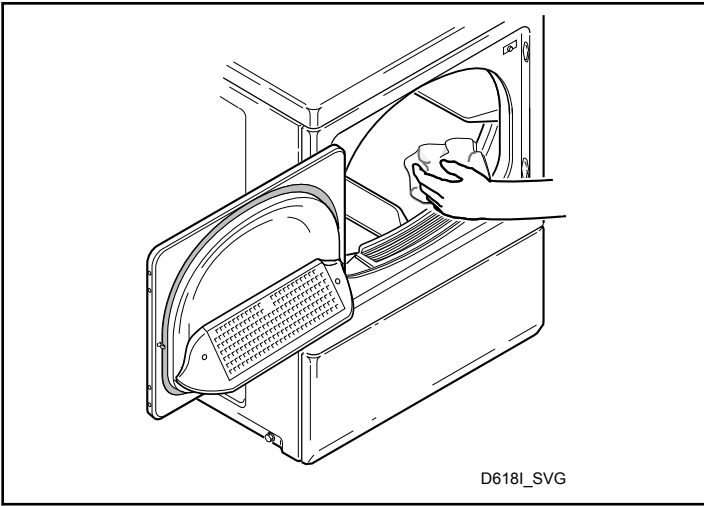


Figure 19

If the supply cord is damaged, it must be replaced by the manufacturer, its special agent or similarly qualified persons in order to avoid a hazard.

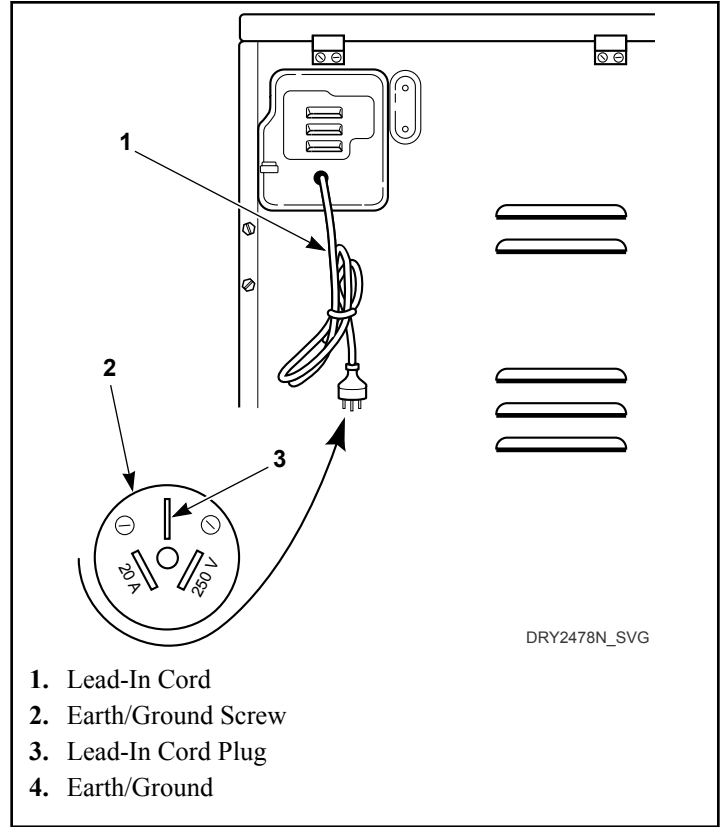


Figure 20

Plug In the Dryer

Electrical Requirements

Electric Dryer

NOTE: The wiring diagram is located in the control hood.



WARNING

To reduce the risk of fire, electric shock or personal injury, all wiring and earthing to the dryer **MUST** conform with the latest edition of the Australian Electrical Standards, AS3000, SAA wiring rules, and such local regulations that might apply.

W478

This dryer is designed to be operated on a two-wire, plus earth/ground, 240 Volt, 50 Hertz, single-phase circuit, fused at 20 Amperes.

Insert the dryer's lead-in cord plug into an earthing three-slot-plus earth/ground, wall receptacle on a separate circuit. Do not operate other appliances on the same circuit when the dryer is operating. Do not use an extension cord.



CAUTION

If this appliance is supplied from a cord extension set or an electrical portable outlet device, the cord extension set or electrical portable outlet device must be positioned so that it is not subject to splashing or ingress of moisture.

W563

Gas Dryer

NOTE: The wiring diagram is located in the control hood.



WARNING

To reduce the risk of fire, electric shock or personal injury, all wiring and earthing to the dryer **MUST** conform with the latest edition of the Australian Electrical Standards, AS3000, SAA wiring rules, and such local regulations that might apply.

W478

This dryer is designed to be operated on a two-wire, plus earth/ground, 240 Volt, 50 Hertz, single-phase circuit, fused at 10 Amperes.

Insert the dryer's lead-in cord plug into an earthing three-slot-plus earth/ground, wall receptacle on a separate circuit. Do not operate other appliances on the same circuit when the dryer is operating. Do not use an extension cord.



CAUTION

If this appliance is supplied from a cord extension set or an electrical portable outlet device, the cord extension set or electrical portable outlet device must be positioned so that it is not subject to splashing or ingress of moisture.

W563

If the supply cord is damaged, it must be replaced by the manufacturer, its special agent or similarly qualified persons in order to avoid a hazard.

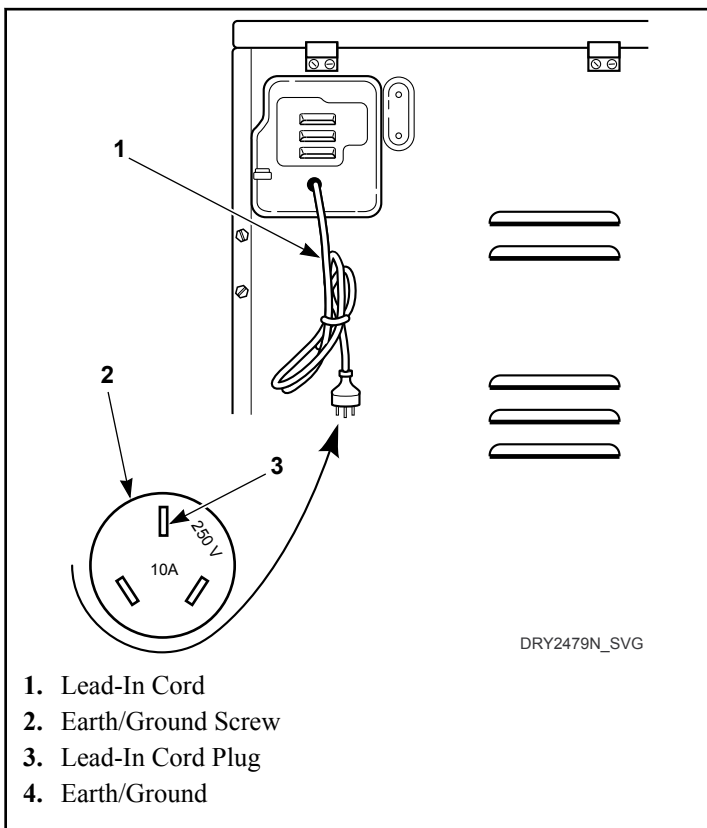


Figure 21

Grounding Instructions

The dryer must be grounded. In the event of malfunction or breakdown, grounding will reduce the risk of electric shock by providing a path of least resistance for electric current.

The dryer is equipped with a cord having an equipment-earth/ground conductor and a 3 prong earth/ground plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.



WARNING

Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or service person if you are in doubt as to whether the dryer is properly grounded.

W038

Do not modify the plug provided with the dryer – if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

If the laundry room's electrical supply does not meet the above specifications and/or you are not sure the laundry room has an effective earth/ground, have a qualified electrician or your local electrical utility company check it and correct any problems.

Recheck Steps

Refer to Installer Checklist on the back cover of this manual and make sure that dryer is installed correctly.

Check Heat Source

Electric Dryers

1. Close the loading door and start the dryer in a heat setting (refer to the operation instructions).
2. After the dryer has operated for three minutes, the exhaust air or exhaust pipe should be warm.

Gas Dryers

IMPORTANT: This operation is to be conducted by qualified personnel only.


1. To view the burner flame, remove the lower front panel of the dryer.
2. Close the loading door and start the dryer in a heat setting (refer to the operation instructions). The dryer will start, the igniter will glow red and the main burner will ignite.

IMPORTANT: If all air is not purged out of gas line, gas igniter may go off before gas is ignited. If this happens, after approximately two minutes igniter will again attempt gas ignition.

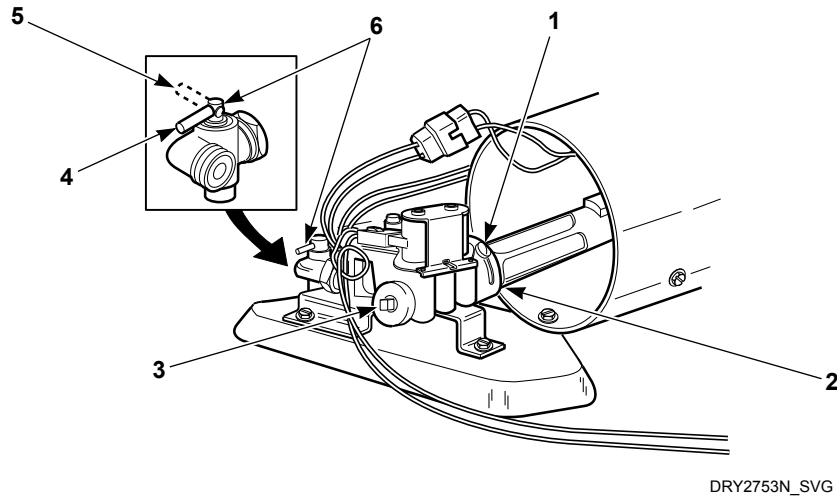
IMPORTANT: If igniter does not light, make sure gas is turned on.

3. After the dryer has operated for approximately five minutes, observe burner flame through lower front panel.
4. Adjust the air shutter to obtain a soft, uniform blue flame. (A lazy, yellow-tipped flame indicates lack of air. A harsh, roaring, very blue flame indicates too much air.) Adjust the air shutter as follows:
 - a. Loosen the air shutter lock screw.

- b. Turn the air shutter to the left to get a luminous yellow-tipped flame, then turn it back slowly to the right to obtain a steady, soft blue flame.
- c. After the air shutter is adjusted for proper flame, tighten the air shutter lockscrew securely.
5. Reinstall the lower front panel.
6. After the dryer has operated for approximately three minutes, exhaust air or exhaust pipe should be warm.

	<h2 style="margin: 0;">WARNING</h2>
<p>To reduce the risk of serious injury or death, lower front panel must be in place during normal operation.</p>	
<p>W158</p>	

Shut-off Valve Only Applicable on Certain Models



DRY2753N_SVG

1. Air Shutter Lockscrew
2. Air Shutter
3. 3.1 mm [1/8 in.] Pipe Plug (For checking manifold pressure)
4. Shut-off Valve Open Position
5. Shut-off Valve Closed Position
6. Shut-off Valve Handle

Figure 22

Vending

Meter Case

Metered Models

The factory mounted coin meter case does not include the service door lock, coin drawer, coin drawer lock or keys. These parts must be ordered (at extra cost) according to the purchaser's requirements direct from the manufacturer of your choice.

NOTE: You have the option of using a screw type lock or a 1/4 turn lock on the meter case service door. If you choose to use a screw lock, then the special bracket (located inside the meter case) must be used. DO NOT use the special bracket if a 1/4 turn lock is used.

Coin Drawer Security - For additional security, drill out the two pilot holes on each side of the front of the meter case to 6.4 or 7.9 mm [1/4 or 5/16 inch] holes and install a bicycle lock through these holes.

Coin Slide Control

Power-Up Mode

When power is applied to the dryer, the control will enter the Ready Mode. If the control was powered down during a running a cycle, the IN USE LED will flash once and the control will enter Start Mode. If the dry time dipswitch settings have not been changed from factory default, the IN USE LED will flash once.

Ready Mode

Installation

In Ready Mode, the control waits for the vend to be satisfied before entering Start Mode.

Start Mode

In Start Mode, the vend has been satisfied, but the Start button has not been pressed. The IN USE LED will be lit. The timer will not count down until the Start button is pressed.

Run Mode

In Run Mode, the control is running a cycle. The IN USE LED is lit.

Door Open Mode

In Door Open Mode, the control turns off the heater and motor when the door is opened during a run cycle. The timer will continue to count down time and the IN USE LED is lit.

End of Cycle Mode

In End of Cycle Mode, a cycle is complete and the IN USE LED is off. The control remains in this mode until the door is opened or additional vend has been satisfied.

Top-Offs

Any time the control receives a coin slide pulse during a cycle it will add the programmed dry time to the time currently remaining in the cycle. The IN USE LED will flash briefly to indicate the coin input. The maximum cycle time is 99 minutes. The control will not add time beyond 99 minutes. The cool down time will not change. If the control receives a coin slide pulse during cool down it will exit cool down and start heating with the cycle time equal to the programmed time.

Temperature Selector Switch

For five minutes after the control is powered up, there is a diagnostic feature that allows the temperature selector switches to be

tested. When the temperature selector is changed, the new setting is displayed by flashing the IN USE LED as follows:

High/Normal	4 flashes
Medium/PP or Casual	3 flashes
Low/Delicate	2 flashes
No Heat	1 flash

Error Display Mode

The control enters Error Display Mode to display thermistor errors. The heater is turned off, the IN USE LED flashes to indicate the error (refer to paragraphs below), and the timer will continue to count down time. The control remains in Error Display Mode until the control senses the thermistor has returned to an acceptable heating range, the cycle ends or machine is powered down.

Open Thermistor

If the control senses a temperature less than 0°F when the heat has been on for at least three minutes it will set an open thermistor error. The control will flash the IN USE LED twice separated by a one and a half second pause. This sequence is repeated as long as the Open Thermistor error is sensed.

Shorted Thermistor

If the control senses a temperature greater than $210 \pm 4^\circ\text{F}$ during an active cycle it will set a Shorted Thermistor error. The control will flash the IN USE LED three times separated by a one and a half second pause. This sequence is repeated as long as the Shorted Thermistor error is sensed.

Setting Dry Time Dipswitches

To change the dry time on the dryer, combinations of dipswitches can be set on the control. Refer to *Figure 23*.

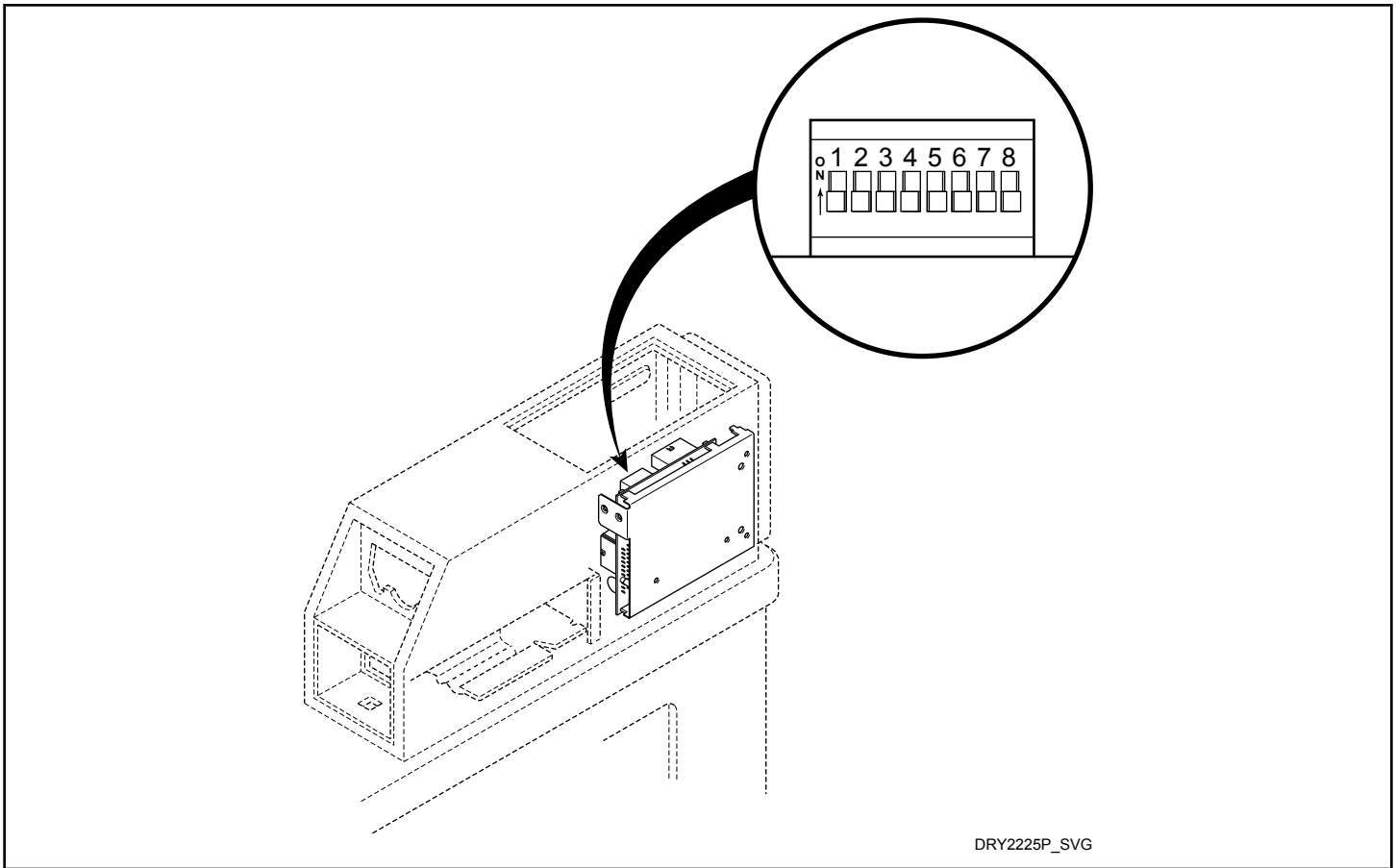


Figure 23

There are eight dipswitches on the dryer control. The first six switches are used to program the amount of additional heat time given for each coin pulse. The additional drying time is added to the factory default minimum heat time of one minute. A value of 1 to 63 minutes of additional drying time is available for each coin slide pulse.

Models Through Serial No. 0908

The last two switches are used to program the amount of additional cool down time. The additional cool down time is added to the factory default minimum cool down time of 3 minutes. A value of 1 to 3 additional minutes is available.

Models Starting Serial No. 0909

The seventh switch is used to program the amount of additional cool down time. The additional cool down time is added to the factory default minimum cool down time of 3 minutes. A value of 3 additional minutes is available.

The eighth switch is used for the cycle reset. If the switch is OFF (default), the control will save the time left on a cycle in case of a power failure. If the switch is ON, the control will clear the cycle and return to Ready Mode if there is a power failure.

All Models

The control is shipped from the factory programmed with 1 minute of minimum heat time, preset with 41 additional minutes of drying time (dipswitches 1, 4 and 6 in ON position) and 3 minutes of minimum cool down time for a total time of 45 minutes for a coin pulse. Refer to *Table 4* for dipswitch settings.

The control reads the dipswitch settings at power-up. The control must be powered down to change the dipswitch settings.

To change the heat or cool down time for a coin pulse, the desired dry time dipswitches must be set to ON position. All other dipswitches must be in OFF position.

NOTE: The control must be powered down for 10 seconds before the dipswitch can be changed.

Models Starting Serial No. 0909

Resetting Cycle Time to Zero

To remove any cycle time that may have accumulated on the control during setup, the cycle time on the control can be reset to zero.

To reset the time, unplug the dryer and set dipswitch 8 to ON position. Restore power to the dryer for 10 seconds and once again unplug dryer. Set dipswitch 8 to OFF position and restore power to the dryer.

Dipswitch Settings

	Heat Switch Number					
Heat Time Per Coin Pulse (in minutes)	1	2	3	4	5	6
1	OFF	OFF	OFF	OFF	OFF	OFF
2	ON	OFF	OFF	OFF	OFF	OFF
3	OFF	ON	OFF	OFF	OFF	OFF
4	ON	ON	OFF	OFF	OFF	OFF
5	OFF	OFF	ON	OFF	OFF	OFF
6	ON	OFF	ON	OFF	OFF	OFF
7	OFF	ON	ON	OFF	OFF	OFF
8	ON	ON	ON	OFF	OFF	OFF
9	OFF	OFF	OFF	ON	OFF	OFF
10	ON	OFF	OFF	ON	OFF	OFF
11	OFF	ON	OFF	ON	OFF	OFF
12	ON	ON	OFF	ON	OFF	OFF
13	OFF	OFF	ON	ON	OFF	OFF
14	ON	OFF	ON	ON	OFF	OFF
15	OFF	ON	ON	ON	OFF	OFF
16	ON	ON	ON	ON	OFF	OFF
17	OFF	OFF	OFF	OFF	ON	OFF
18	ON	OFF	OFF	OFF	ON	OFF
19	OFF	ON	OFF	OFF	ON	OFF
20	ON	ON	OFF	OFF	ON	OFF
21	OFF	OFF	ON	OFF	ON	OFF
22	ON	OFF	ON	OFF	ON	OFF
23	OFF	ON	ON	OFF	ON	OFF
24	ON	ON	ON	OFF	ON	OFF
25	OFF	OFF	OFF	ON	ON	OFF
26	ON	OFF	OFF	ON	ON	OFF
27	OFF	ON	OFF	ON	ON	OFF
28	ON	ON	OFF	ON	ON	OFF

Table 4 *continues...*

Heat Time Per Coin Pulse (in mi- nutes)	Heat Switch Number					
	1	2	3	4	5	6
29	OFF	OFF	ON	ON	ON	OFF
30	ON	OFF	ON	ON	ON	OFF
31	OFF	ON	ON	ON	ON	OFF
32	ON	ON	ON	ON	ON	OFF
33	OFF	OFF	OFF	OFF	OFF	ON
34	ON	OFF	OFF	OFF	OFF	ON
35	OFF	ON	OFF	OFF	OFF	ON
36	ON	ON	OFF	OFF	OFF	ON
37	OFF	OFF	ON	OFF	OFF	ON
38	ON	OFF	ON	OFF	OFF	ON
39	OFF	ON	ON	OFF	OFF	ON
40	ON	ON	ON	OFF	OFF	ON
41	OFF	OFF	OFF	ON	OFF	ON
42 (preset at fac- tory)	ON	OFF	OFF	ON	OFF	ON
43	OFF	ON	OFF	ON	OFF	ON
44	ON	ON	OFF	ON	OFF	ON
45	OFF	OFF	ON	ON	OFF	ON
46	ON	OFF	ON	ON	OFF	ON
47	OFF	ON	ON	ON	OFF	ON
48	ON	ON	ON	ON	OFF	ON
49	OFF	OFF	OFF	OFF	ON	ON
50	ON	OFF	OFF	OFF	ON	ON
51	OFF	ON	OFF	OFF	ON	ON
52	ON	ON	OFF	OFF	ON	ON
53	OFF	OFF	ON	OFF	ON	ON
54	ON	OFF	ON	OFF	ON	ON
55	OFF	ON	ON	OFF	ON	ON
56	ON	ON	ON	OFF	ON	ON

Table 4 continues...

	Heat Switch Number					
Heat Time Per Coin Pulse (in minutes)	1	2	3	4	5	6
57	OFF	OFF	OFF	ON	ON	ON
58	ON	OFF	OFF	ON	ON	ON
59	OFF	ON	OFF	ON	ON	ON
60	ON	ON	OFF	ON	ON	ON
61	OFF	OFF	ON	ON	ON	ON
62	ON	OFF	ON	ON	ON	ON
63	OFF	ON	ON	ON	ON	ON
64	ON	ON	ON	ON	ON	ON

Table 4

Models Through Serial No. 0908

Coolw Down Per Cycle (in minutes)	Cool Down Switch Number	
	7	8
3 (preset at factory)	OFF	OFF
4	ON	OFF
5	OFF	ON
6	ON	ON

Table 5

Total Cycle Time = Heat Time + Cool Down Time

Models Through Serial No. 0909

Coolw Down Per Cycle (in minutes)	Cool Down Switch Number	Cycle Reset Switch Number
	7	8
3 (preset at factory)	OFF	OFF
6	ON	ON

Table 6

Total Cycle Time = Heat Time + Cool Down Time

Test Setting

When testing coin slide operation or other troubleshooting, set dipswitch with this shorter cycle:

1. Unplug the machine power cord.
2. Record the machine control dipswitch settings. Then set them all to the off position. Refer to *Figure 1*.
3. Plug in the machine and initiate a cycle.

NOTE: With all the control dipswitches off, the total cycle time will be four minutes long.

4. Once all the testing is complete, unplug the machine and reset the dipswitches to their original settings.
5. Plug in the machine.

Slide Extension Assembly – Models through Serial No. 1211

(Coin Slide Models with Standard Capacity Meter Case and High Capacity Meter Case models starting with Serial Nos. beginning 1010 Only)

NOTE: High capacity meter case models with Serial Nos. beginning 0910 through 1010 require a coin slide with a switch installed on it.

1. Remove slide extension parts from parts accessories bag included in unit.
2. If installing a Greenwald coin slide, position extension lever (to be installed on extension bracket) with arm that has one star facing down. Refer to *Figure 24*.

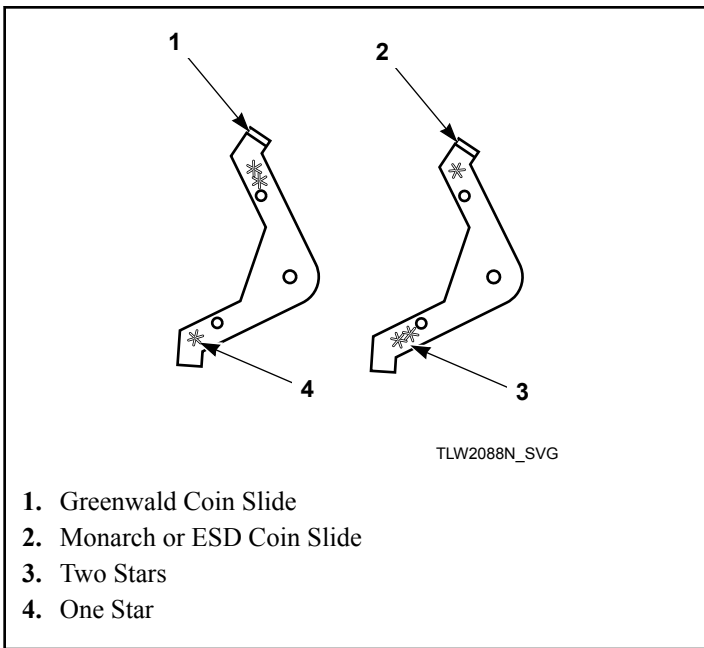


Figure 24

3. If installing a Monarch or ESD coin slide, position lever with arm that has two stars facing down. Refer to *Figure 24*.
4. Install extension lever with rounded corner facing away from extension bracket using bolt, one or two flat washers (shims) (use number of washers included in kit) and nut. Refer to *Figure 25*. Make sure washers are flat against bracket.

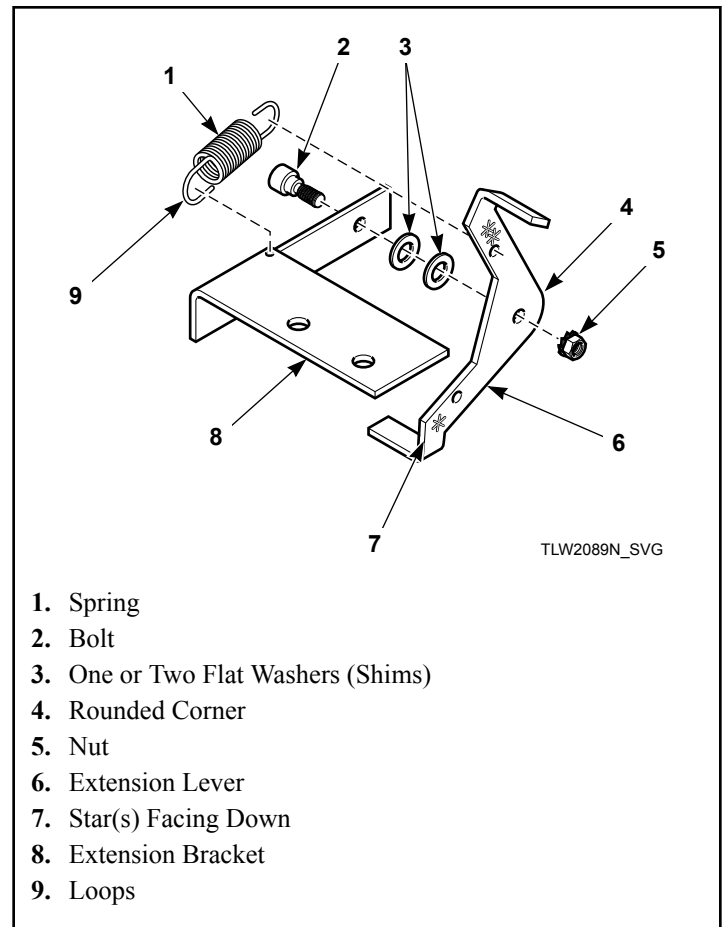


Figure 25

5. Torque nut between 2 and 2.26 Nm [18 and 20 inch-pounds], or tighten nut firmly.
6. Install extension spring in bracket hole and hole in upper arm of lever. Refer to *Figure 25*.
7. Bend loops closed after installation.
8. Check to make sure the lever swings freely.

Installing Extension Onto Coin Slide: Option One

1. Install slide extension onto top of coin slide using two remaining screws and lockwashers. Refer to *Figure 26*.

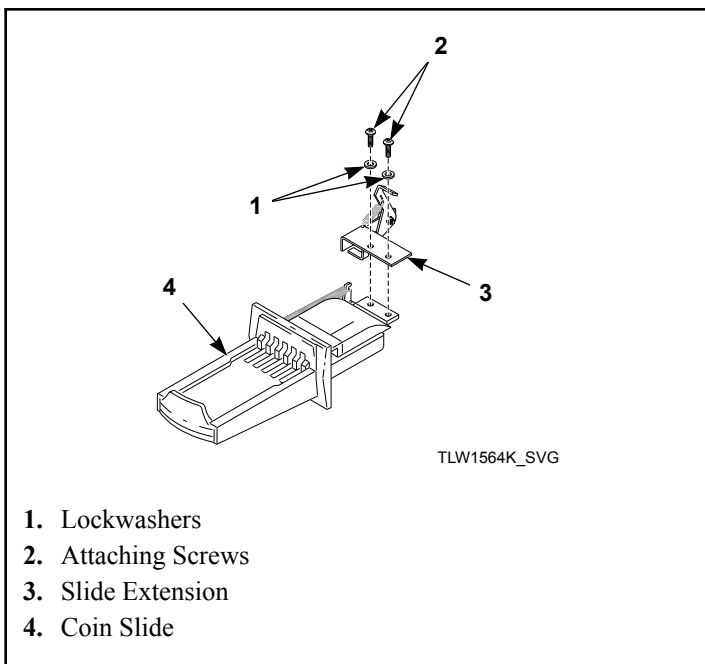


Figure 26

2. Insert coins and partially extend coin slide.
3. Insert coin slide on its side through meter case opening. Then rotate 90 degrees to its proper orientation.
4. Return coin slide and hook slide pins onto meter case.
5. Continue coin slide installation according to manufacturer's instructions.

NOTE: During coin slide installation, make sure activation lever is up and off the switch. Refer to *Figure 27*.

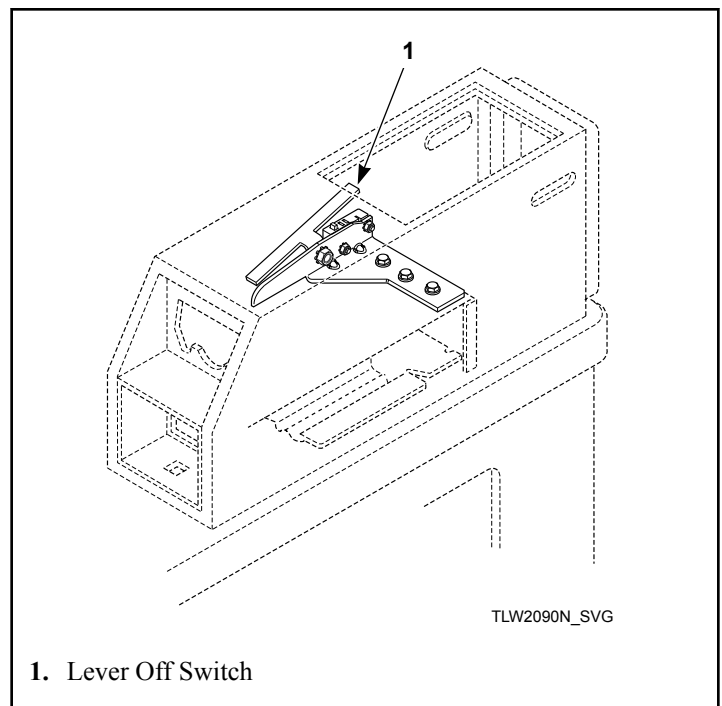


Figure 27

6. Check to make sure coin slide is operating properly by inserting coins and starting a cycle. The IN USE light will turn on, or flash if it is already on, to indicate proper operation.

NOTE: To avoid long run-down time (45 minutes factory default) when testing operation, refer to *Test Setting* section.

Installing Extension Onto Coin Slide: Option Two

1. Install coin slide according to manufacturer's instructions.
2. Insert coins into coin slide and slowly push slide in. Stop before coins fall into coin box. This will allow installing extension through meter case service door opening.
3. Install slide extension onto top of coin slide using two screws and lockwashers. Refer to *Figure 1*.

NOTE: Make sure extension lever is above switch activation lever.

4. Check to make sure coin slide is operating properly by inserting coins and starting a cycle. The IN USE light will turn on, or flash if it is already on, to indicate proper operation.

NOTE: To avoid long run-down time (45 minutes factory default) when testing operation, refer to *Test Setting* section.

Slide Extension Assembly

1. Remove slide extension parts from parts accessories bag included in unit.
2. Install extension lever with arm that has one star facing down. Refer to *Figure 28*.

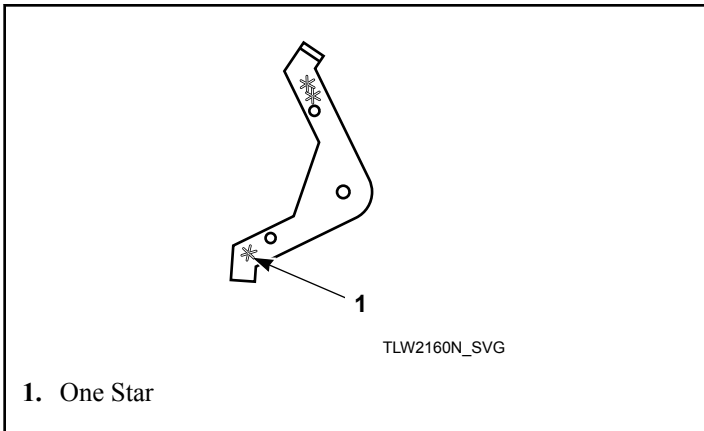


Figure 28

3. Install extension lever with rounded corner facing away from extension bracket using shoulder bolt, flat washer and nut. Refer to *Figure 29*.
4. Install spring to extension bracket with hook facing down. Install other end of spring to extension lever with hook facing left while standing in front of unit. Refer to *Figure 29*.

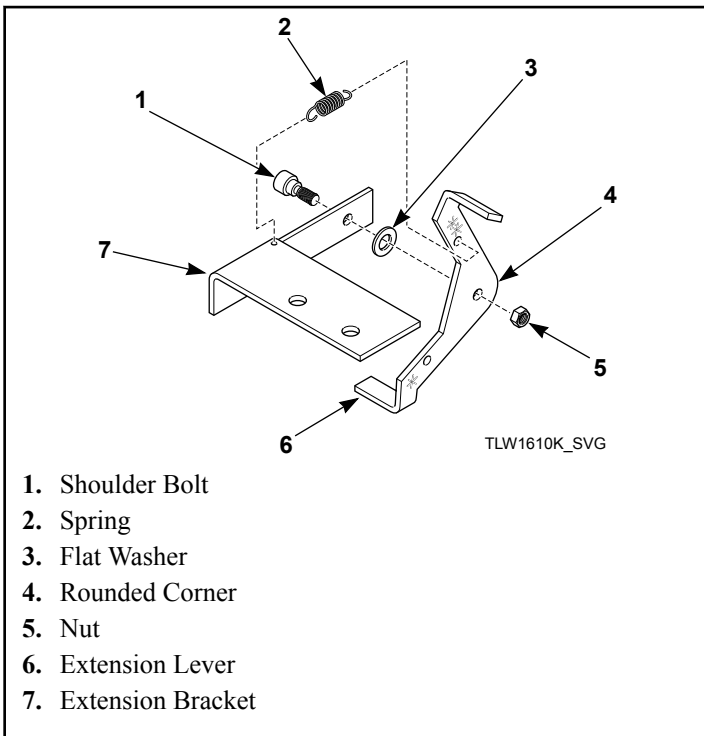


Figure 29

5. Install extension bracket and lever assembly onto coin slide bracket using two screws and locknuts. Refer to *Figure 30*.
- IMPORTANT: Install coin slide bracket with side marked "A" facing up and toward extension bracket and lever assembly. Refer to *Figure 30*.**

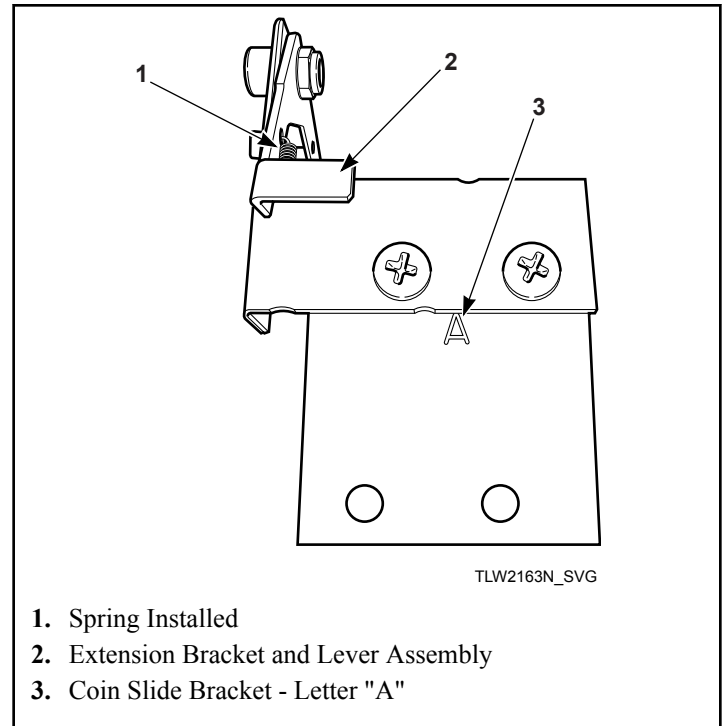


Figure 30

6. Install coin slide extension assembly onto top of coin slide using two remaining screws and lockwashers. Place lockwasher under head of screws, above bracket "A". Refer to *Figure 31*.

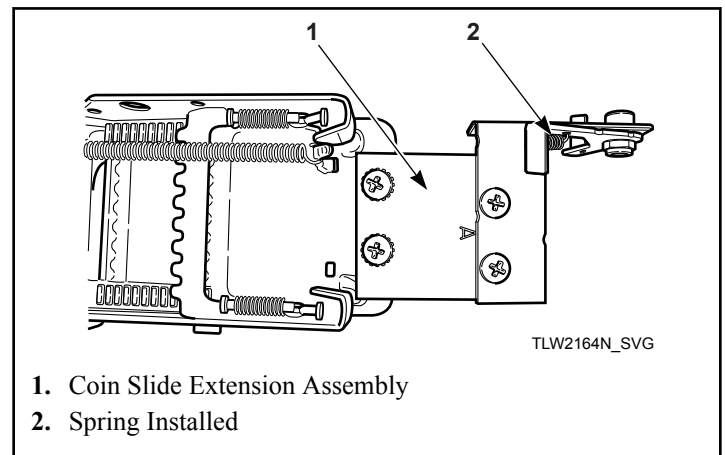


Figure 31

7. Before installing coin slide and extension, make sure ground wire is tucked under control shield to provide clearance for coin slide. Refer to *Figure 32*.

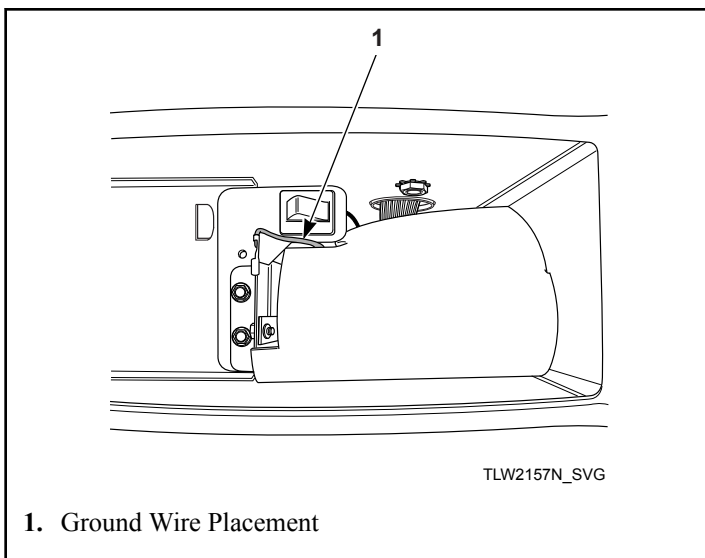


Figure 32

Installing Extension Onto Coin Slide: Option 1

1. Insert coins and partially extend coin slide.
2. Insert coin slide on its side through meter case opening. Then rotate 90 degrees to its proper orientation.
3. Return coin slide and hook slide pins onto meter case.
4. Continue coin slide installation according to manufacturer's instructions.
5. Check to make sure coin slide is operating properly by inserting coins and starting a cycle. The IN USE light will turn on, or flash if it is already on, to indicate proper operation.

NOTE: To avoid long run-down time (45 minutes factory default) when testing operation, refer to Test Setting section.

Installing Extension Onto Coin Slide: Option Two

1. Install coin slide according to manufacturer's instructions.
2. Insert coins into coin slide and slowly push slide in. Stop before coins fall into coin box. This will allow installing extension through meter case service door opening.
3. Install slide extension onto top of coin slide using two screws. Refer to *Figure 31*.
4. Check to make sure coin slide is operating properly by inserting coins and starting a cycle. The IN USE light will turn on, or flash if it is already on, to indicate proper operation.

NOTE: To avoid long run-down time (45 minutes factory default) when testing operation, refer to Test Setting section.

Additional Dryer Security

Located on the service door of meter case models is a flat Phillips head screw. During shipment, this screw is used to attach the service door to the meter case. For additional security, this screw

can be reinstalled inside the control hood of your unit. Refer to instructions below for installation.

1. Remove the Phillips head screw from service door (refer to *Figure 33*).
2. Remove two screws holding control panel to control hood.
3. Tilt control panel forward and lay on a protective pad to prevent scratching of cabinet top.
4. Insert Phillips head screw down through double "D" hole in left rear corner of cabinet top (inside control hood) until it engages retainer nut located on left rear corner gusset of cabinet.
5. Finger tighten screw.

IMPORTANT: Do not use a power driver to tighten screw. Torque of a power driver could over-tighten screw causing damage to cabinet assembly.

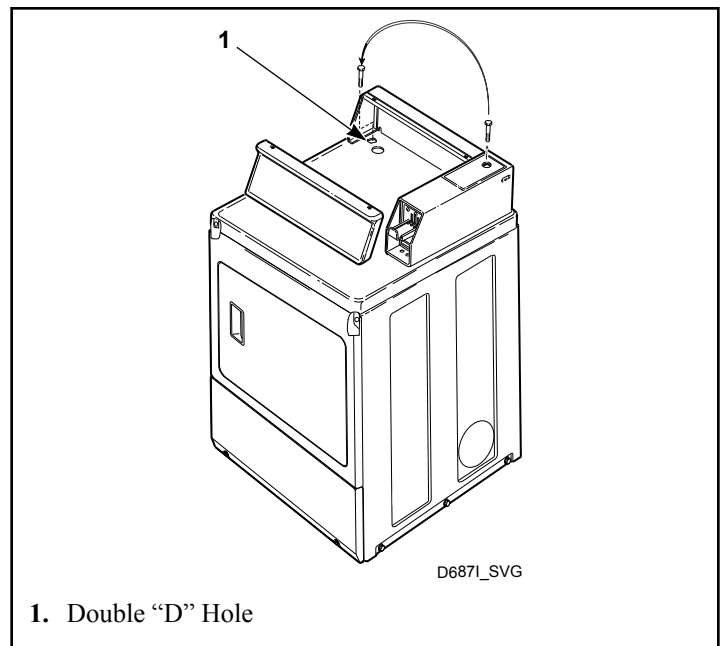


Figure 33

Operation

Operation Instructions for Nonmetered and Coin Slide Dryers

Operation Instructions



WARNING

To reduce the risk of fire, electric shock, or injury to persons, read the **IMPORTANT SAFETY INSTRUCTIONS** before operating this appliance.

W727

IMPORTANT: Remove all objects from pockets such as lighters and matches.

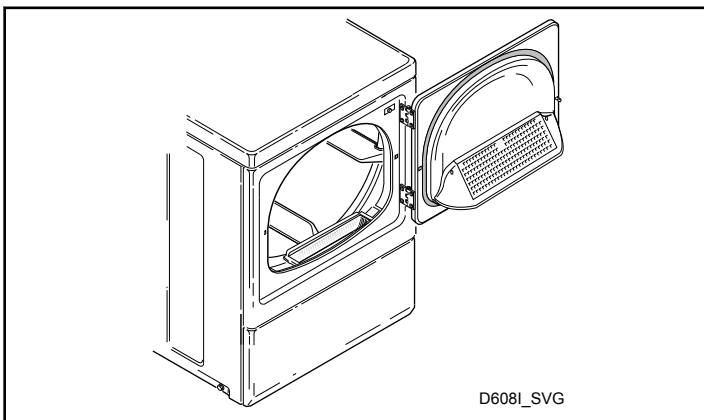
This appliance shall not be used to dry off solvents or dry cleaning fluids.

IMPORTANT: Before using dryer for the first time, use an all-purpose cleaner, or a detergent and water solution, and a damp cloth to remove shipping dust from inside of dryer drum.

IMPORTANT: Remove all sharp objects from laundry to avoid tears and rips to items during normal machine operation.

Clean Lint Filter

Clean lint filter before each use.



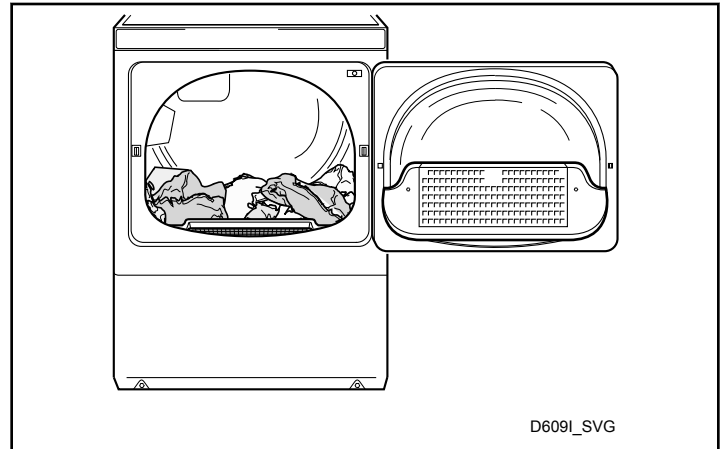
D608I_SVG

Figure 34

Load Laundry

1. Load clothes loosely into dryer drum.
2. Add fabric softener sheet if desired.

IMPORTANT: To avoid damage to dryer, do not use more than one fabric softener sheet per load.

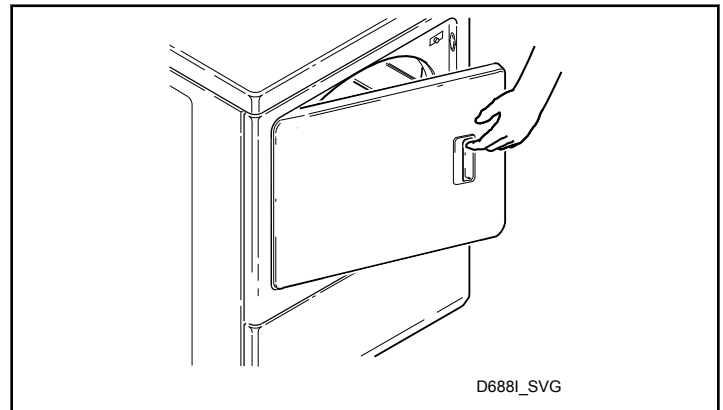


D609I_SVG

Figure 35

Close Loading Door

1. Close loading door.
2. Dryer will not operate with the door open.



D688I_SVG

Figure 36

Set Fabric Selector

Select NORMAL for cottons, PERM PRESS for permanent press, DELICATE for sensitive items or FLUFF (No Heat) for items that require not heat.

NOTE: Always follow manufacturer's care labels.

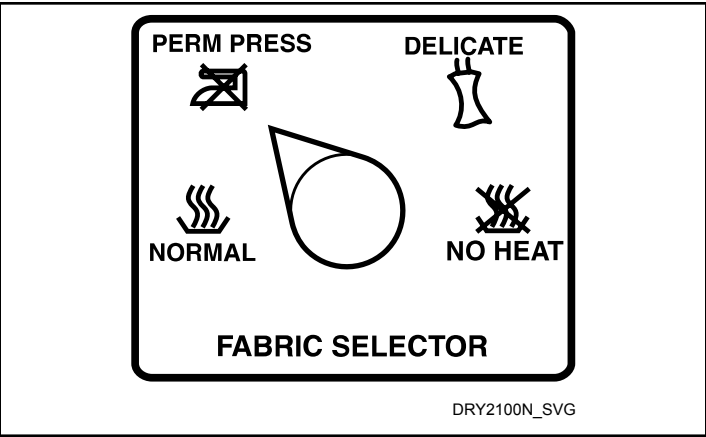


Figure 37

Start Dryer

Nonmetered Models

- 1. Rotate timer knob to desired time setting (up to 60 minutes).
- 2. Press the PUSH-TO-START button. IN USE light will come on (indicating start of cycle).

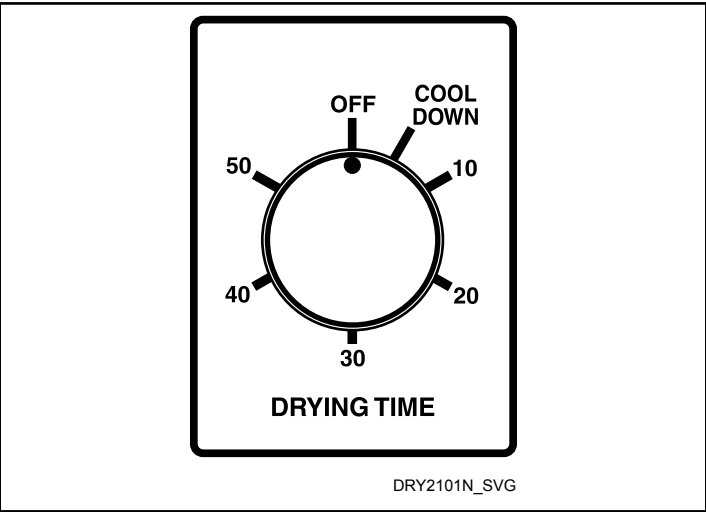


Figure 38

Coin Slide Models

- 1. Place coin(s) in slide and carefully push in as far as possible and then pull slide out as far as possible.
- 2. After IN USE light comes on (indicating start of cycle), press the PUSH-TO-START button.

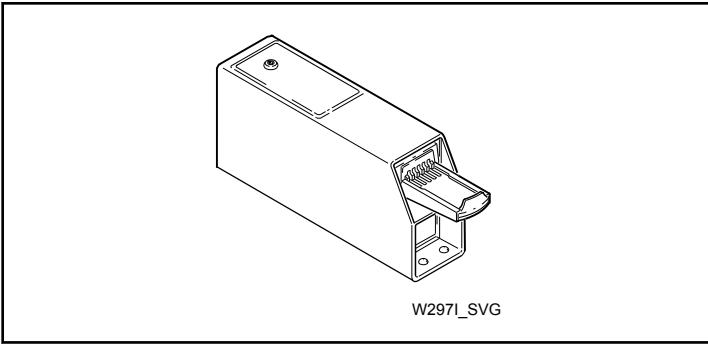


Figure 39

- 3. Remove knits when slightly damp because overdrying may cause shrinkage. Do not tumble dry knit woolens.

Should dryer stop before cycle is completed, the motor overload protector may have cycled. Refer to **Maintenance** section.

NOTE: This machine includes an extended tumble feature. Starting 20 minutes after a cycle ends, the cylinder will tumble for two minutes every hour without heat, up to 18 hours or until door is opened.

NOTE: The final part of dryer cycle occurs without heat (cool down cycle) to ensure that items in dryer are left at a temperature that ensures that the items will not be damaged.

	WARNING
To prevent the risk of fire, never stop a dryer before the end of the drying cycle unless all items are quickly removed and spread out so that the heat is dissipated.	
W756	

Operation Instructions for MDC Dryers

Operation Instructions

	WARNING
To reduce the risk of fire, electric shock, or injury to persons, read the IMPORTANT SAFETY INSTRUCTIONS before operating this appliance.	
W727	

IMPORTANT: Remove all objects from pockets such as lighters and matches.

This appliance shall not be used to dry off solvents or dry cleaning fluids.

IMPORTANT: Before using dryer for the first time, use an all-purpose cleaner, or a detergent and water solution, and a damp cloth to remove shipping dust from inside of dryer drum.

IMPORTANT: Remove all sharp objects from laundry to avoid tears and rips to items during normal machine operation.

Clean Lint Filter

Clean lint filter before each use.

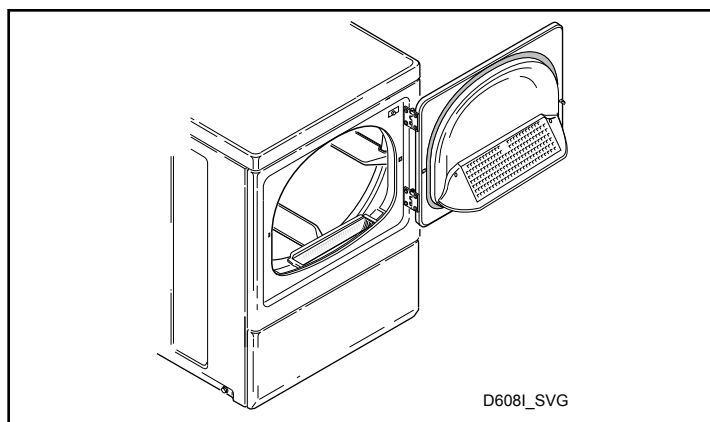


Figure 40

Load Laundry

1. Load clothes loosely into dryer drum.
2. Add fabric softener sheet if desired.

IMPORTANT: To avoid damage to dryer, do not use more than one fabric softener sheet per load.

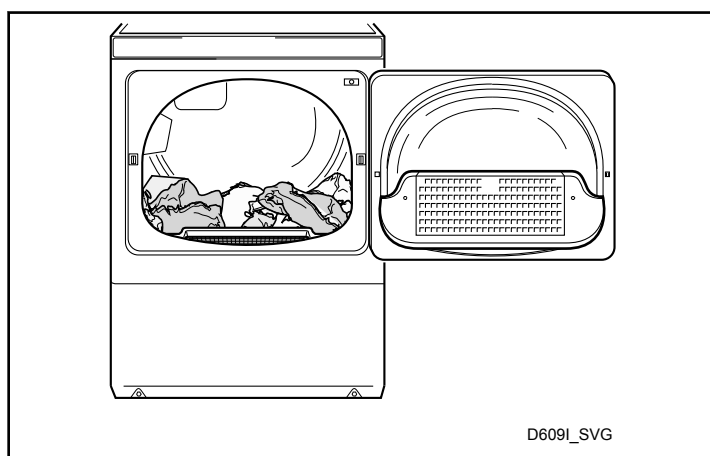


Figure 41

Close Loading Door

1. Close loading door.
2. Dryer will not operate with the door open.

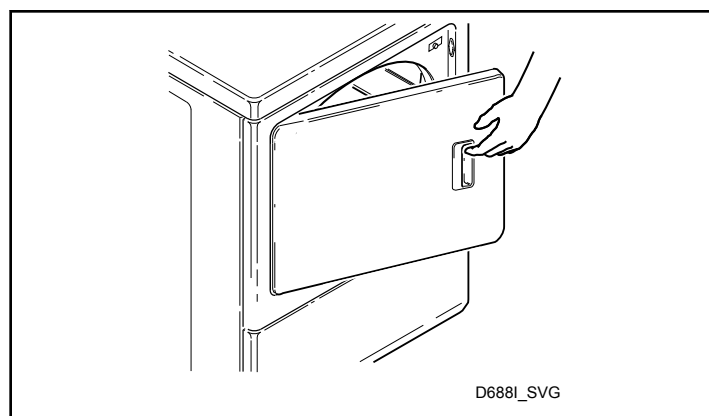


Figure 42

Set Fabric Selector

Select HIGH TEMP, MED TEMP, LOW TEMP or DELICATES by pushing touchpad.

NOTE: Always follow manufacturer's care labels.

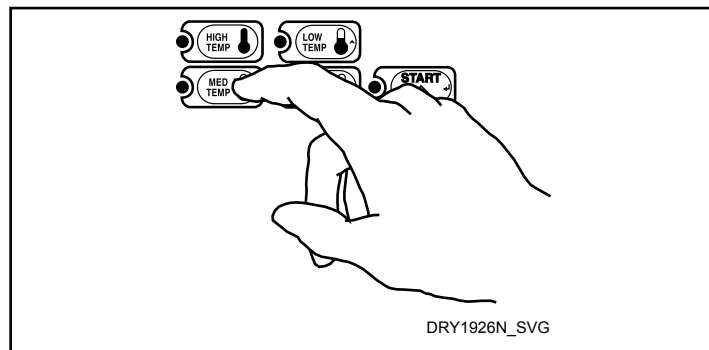


Figure 43

Insert Coins or Card

To Insert Money

1. Insert coin(s) in coin slot.
2. Check pricing as seen on digital display.

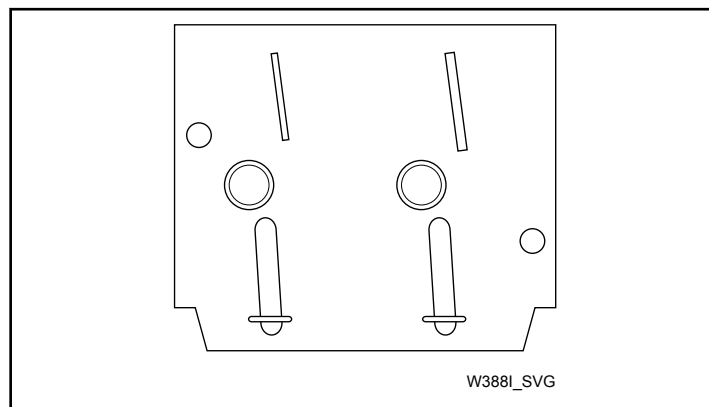


Figure 44

To Insert Card

1. Insert card into opening.



Figure 45

NOTE: If Additional Time Feature is turned on, additional dryer time may be purchased at cycle start or while dryer is running.

2. Remove knits when slightly damp because overdrying may cause shrinkage. Do not tumble dry knit woolens.

Start Dryer

1. To start dryer, push START pad.
2. To stop dryer at any time, open the door.
3. To restart the dryer, close door and push START pad. Cycle is completed when time remaining reaches 00 minutes.

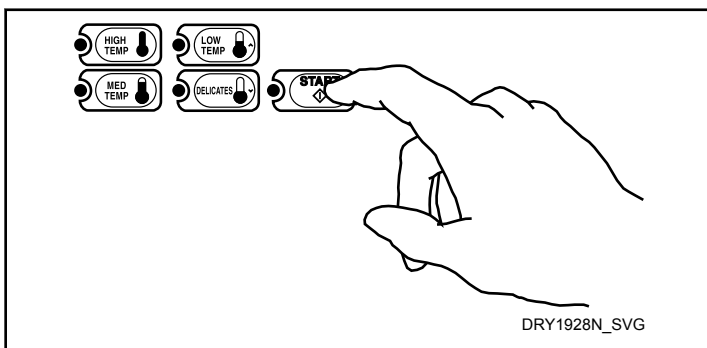


Figure 46

NOTE: The final part of dryer cycle occurs without heat (cool down cycle) to ensure that items in dryer are left at a temperature that ensures that the items will not be damaged.

	WARNING
<p>To prevent the risk of fire, never stop a dryer before the end of the drying cycle unless all items are quickly removed and spread out so that the heat is dissipated.</p>	
W756	

Indicator Lights

START	START is lit whenever the dryer is not in a cycle, the full vend price has been satisfied and the dryer door is closed. When the START pad is pressed, the cycle will begin or resume.
DRYING	DRYING is lit to indicate that one of the heated cycles (HIGH TEMP, MED TEMP, LOW TEMP or DELICATES) is currently in operation. DRYING will turn off at the end of a heated cycle or when the COOL DOWN cycle begins.
COOL DOWN	COOL DOWN is lit whenever the COOL DOWN portion of a heated cycle is active. It is also lit when NO HEAT is programmed for a cycle in operation.

Operation Instructions for NetMaster Dryers

Operation Instructions

	WARNING
<p>To reduce the risk of fire, electric shock, or injury to persons, read the IMPORTANT SAFETY INSTRUCTIONS before operating this appliance.</p>	
W727	

IMPORTANT: Remove all objects from pockets such as lighters and matches.

This appliance shall not be used to dry off solvents or dry cleaning fluids.

IMPORTANT: Before using dryer for the first time, use an all-purpose cleaner, or a detergent and water solution, and a damp cloth to remove shipping dust from inside of dryer drum.

IMPORTANT: Remove all sharp objects from laundry to avoid tears and rips to items during normal machine operation.

Clean Lint Filter

Clean lint filter before each use.

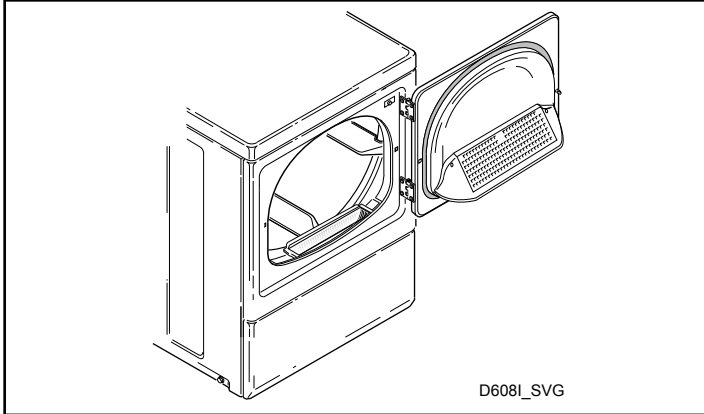


Figure 47

Load Laundry

1. Load clothes loosely into dryer drum.
2. Add fabric softener sheet if desired.

IMPORTANT: To avoid damage to dryer, do not use more than one fabric softener sheet per load.

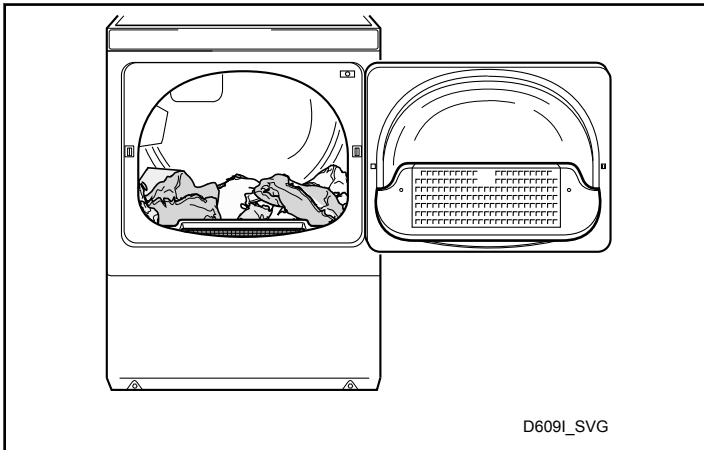


Figure 48

Close Loading Door

1. Close loading door.
2. Dryer will not operate with the door open.

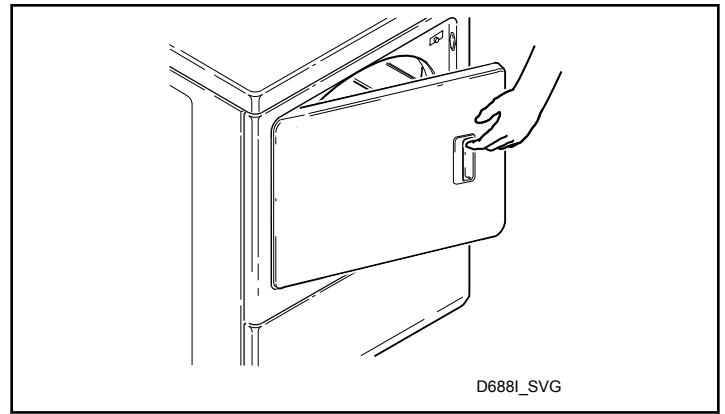


Figure 49

Set Fabric Selector

Select Fabric/Temperature by pushing touchpad.

NOTE: Always follow manufacturer's care labels.

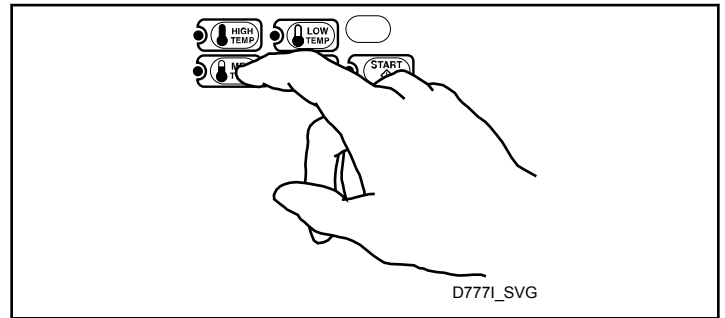


Figure 50

Insert Coins or Card

To Insert Money

1. Insert coin(s) in coin slot.
2. Check pricing as seen on digital display.

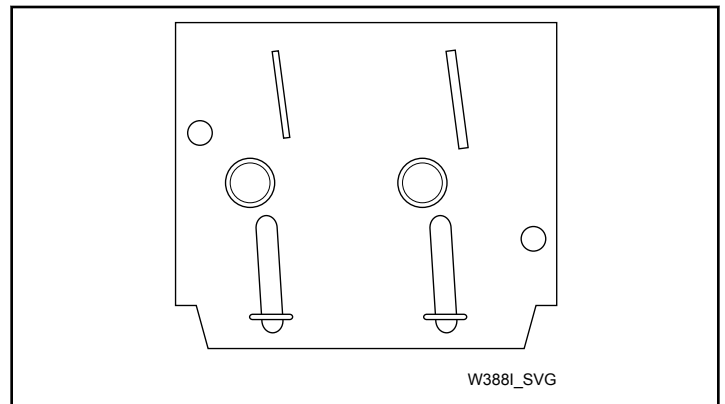


Figure 51

To Insert Card

1. Insert card into opening.

- 2. Follow directions on display. Do not remove the card until the REMOVE CARD LED is lit.



M343I_SVG

NOTE: If Additional Time Feature is turned on, additional dryer time may be purchased at cycle start or while dryer is running.

- 3. Remove knits when slightly damp because overdrying may cause shrinkage. Do not tumble dry knit woolens.

Start Dryer

- 1. To start dryer, push START pad.
- 2. To stop dryer at any time, open the door.
- 3. To restart the dryer, close door and push START pad. Cycle is completed when time remaining reaches 00 minutes.

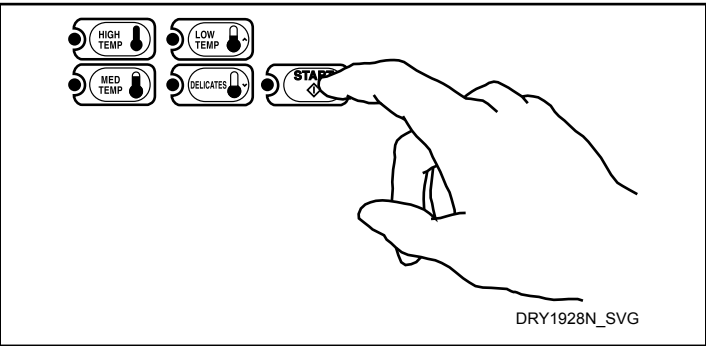


Figure 52

IMPORTANT: The final part of dryer cycle occurs without heat (cool down cycle) to ensure that items in dryer are left at a temperature that ensures that the items will not be damaged.

WARNING

To prevent the risk of fire, never stop a dryer before the end of the drying cycle unless all items are quickly removed and spread out so that the heat is dissipated.

W756

Indicator Lights


INSERT COINS/CARD	INSERT COINS/CARD is lit to prompt the user to insert coins or a card to satisfy the vend price. When INSERT COINS/CARD is lit,the three digits will display the vend price remaining to be satisfied.
START	START is lit whenever the dryer is not in a cycle, the full vend price has been satisfied and the dryer door is closed. When the START pad is pressed, the cycle will begin or resume.
DRYING	DRYING is lit to indicate that one of the heated cycles (HIGH TEMP, MED TEMP, LOW TEMP or DELICATES) is currently in operation. DRYING will turn off at the end of a heated cycle or when the COOL DOWN cycle begins.
COOL DOWN	COOL DOWN is lit whenever the COOL DOWN portion of a heated cycle is active. It is also lit when the NO HEAT cycle is in operation.
ADD TIME (Card Models Only)	ADD TIME flashes when a card is inserted while a cycle is running or when a card is left in the reader for at least five seconds after cycle has started.
REMOVE CARD (Card Models Only)	REMOVE CARD flashes when a card is inserted or left in the reader after a transaction is complete. It will also flash alternately with ADD TIME when a card is inserted while a cycle is running or when a card is left in the reader.

Maintenance

Lubrication

All moving parts are sealed in a permanent supply of lubricant or are equipped with oilless bearings. Additional lubrication will not be necessary.

Care of Your Dryer

	WARNING
<p>To reduce the risk of an electric shock, serious injury or death, disconnect the electrical service to the dryer before cleaning the interior.</p>	
W132	

Dryer Interior

Wipe the surfaces using a soft cloth and household cleaner or a non-abrasive paste of powdered laundry detergent and hot water, followed by a short heat cycle with a load of rags.

To remove crayon or ball point ink off the dryer drum, put the heat on high and use old rags in the dryer to absorb the crayon or ink. If unsuccessful, contact the appliance dealer. **DO NOT** use any chemicals in the dryer.

IMPORTANT: The use of chlorine bleach for removing any discolorations should be avoided because bleach could damage the finish.


Cabinet


Wipe the dryer cabinet as needed. If detergent, bleach or other washing products have been spilled on the dryer, wipe immediately. Some products will cause permanent damage if spilled on the cabinet.

Control Panel


Use only a damp or sudsy cloth for cleaning the control panel. Some spray pretreat products may harm the finish on the control panel. **DO NOT** use products that contain alcohol on the control panel.

NOTE: The wiring diagram is located inside the control panel.

	WARNING
<p>Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation.</p>	
W049	

	WARNING
<p>Any disassembly requiring the use of tools must be performed by a suitably qualified service person.</p>	
W299	

Exhaust System

	WARNING
<p>To reduce the risk of electric shock, disconnect the electrical service to the dryer before cleaning.</p>	
W043	

The exhaust duct should be inspected after one year of use and cleaned if necessary by a qualified service person to remove any lint build-up. Inspect and clean exhaust duct every one to two years as required thereafter.

NOTE: This recommended maintenance is not covered under the terms of the warranty.

The weather hood should be checked frequently to make sure the dampers move freely, dampers are not pushed in and that nothing has been set against them.

Keep dryer area clear and free from combustible materials, gasoline and other flammable vapors and liquids.

Do not obstruct the flow of combustion and ventilation air.

NOTE: Verify proper operation after servicing.

Lint Filter

CLEAN THE LINT FILTER BEFORE DRYING EACH LOAD. (Refer to *Figure 53* for lint filter location.) Cleaning the lint filter is important because a layer or pad of lint on the filter will block the flow of air through the dryer, thus reducing the efficiency of the dryer. The clothes will take longer to dry and energy will be wasted.

The lint filter may be washed if needed. Annually remove lint filter and screw to vacuum the duct under it.

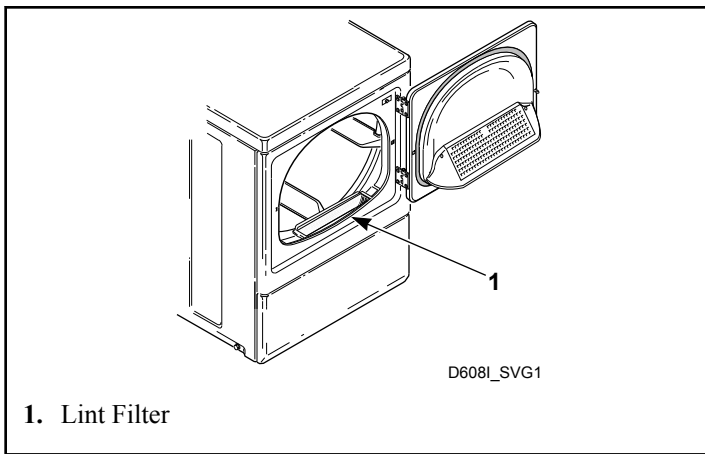


Figure 53

Motor Overload Protector

The dryer's motor overload protector stops the motor automatically in the event of an overload. After cooling, the overload protector will reset itself. Dryer can be restarted by pressing the START pad. If overload protector cycles again, remove the dryer from use and call the service person to correct the problem.

For Energy Conservation

- Make sure the lint filter is always clean.
- Do not overload dryer.
- Do not overdry clothes.
- Remove items to be ironed while still damp.
- Large loads of similar fabrics dry the most efficiently. However, dry permanent press in smaller loads to prevent wrinkling.
- Use the correct temperature FABRIC SELECTOR setting for the type of fabric being dried.
- Locate your dryer so the exhaust duct is as short and straight as possible.
- Do not open the door during the drying cycle.
- Plan to do your laundry on low humidity days; your clothes will dry faster.
- Should you plan to dry several loads, do them one after another, then you do not have to reheat the dryer unit's interior parts each time.

Troubleshooting

Try these troubleshooting tips before making a service call. They may save you time and money.

Dryer Symptom	Possible Cause/Solution
Dryer won't start	<ul style="list-style-type: none"> • Nonmetered models - Turn timer knob further into cycle. • Metered models - Insert coin(s) or card. • Metered models - Activate timer. Push coin slide all the way in. • For dryers equipped with a power cord, make sure the power cord is plugged all the way into the electrical outlet. • Make sure loading door is closed. • Press PUSH-TO-START button or START pad. • Make sure the laundry room fuse(s) isn't blown or loose, or circuit breakers aren't open. • The dryer itself does not have an electrical fuse. An electric dryer has an electrical circuit with two fuses. • Check if motor overload protector has cycled. Wait 10 minutes and try again.
Dryer won't heat	<ul style="list-style-type: none"> • Nonmetered models - Turn timer knob further into cycle. • Metered models - Activate timer. Push coin slide all the way in. • Make sure the laundry room fuse(s) isn't blown or loose, or circuit breakers aren't open. • The dryer itself does not have an electrical fuse. An electric dryer has an electrical circuit with two fuses. • Make sure controls are in a HEAT setting. • Gas dryer only – Make sure equipment and main gas line valve is turned on. • Check exhaust duct to outside to see if it is kinked, blocked or needs cleaning. • Check weather hood to make sure flapper moves freely, has not been pushed in or has not been blocked.
Dryer doesn't dry clothes satisfactorily	<ul style="list-style-type: none"> • Check exhaust duct to outside to see if it is kinked, blocked or needs cleaning. • Check weather hood to make sure flapper moves freely, has not been pushed in or has not been blocked. • Clean the lint filter. • Make sure the load isn't too small. Small loads may not tumble properly or dry evenly. • Check load being dried. Heavy items dried with lightweight items will not dry as quickly as the rest of the load.

Table continues...

Dryer Symptom	Possible Cause/Solution
Dryer is noisy	<ul style="list-style-type: none"> • Check dryer for foreign objects (nails, coins, bobby pins, metal, plastic toys, etc.). Remove items from dryer. • Make sure dryer is level. Uneven leveling can cause vibration. • Normal operating sounds include the tick of timer advancing, heat source going on and off, and humming of air moving through the dryer and exhaust system.
Clothes are too wrinkled	<ul style="list-style-type: none"> • Check heat setting. Overdrying can cause wrinkling. • Check load size. Large loads may not tumble properly and may cause wrinkling.
Clothes have odor	<ul style="list-style-type: none"> • Check room for odors before drying clothes. Any odor (fried foods, paint, varnish, cleaners, burning wood, etc.) will transfer to clothing as the dryer draws air from the room. • Ventilate room before drying clothes.

Contact Information

If service is required, contact the nearest Factory Authorized Service Center.

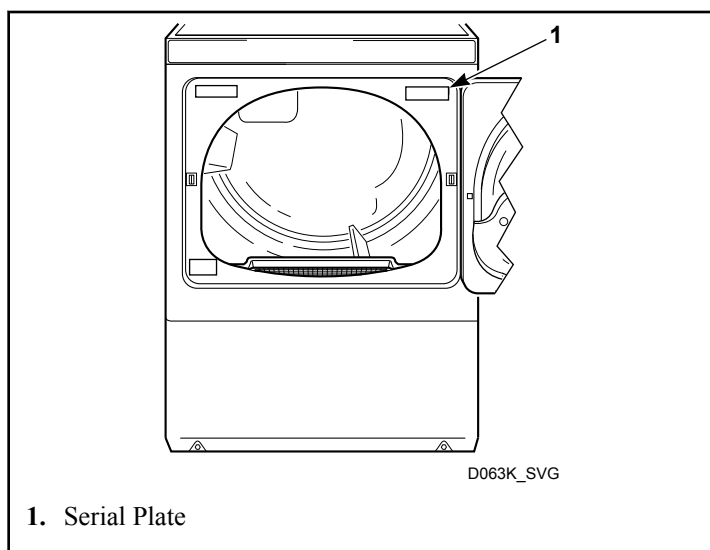
If you are unable to locate an authorized service center or are unsatisfied with the service performed on your unit, contact:

Alliance Laundry Systems
Shepard Street
P.O. Box 990
Ripon, Wisconsin 54971-0990
www.alliancelaundry.com
Phone: (920) 748-3121

Date Purchased _____

Model Number _____

Serial Number _____



When contacting us about your washer, PLEASE GIVE THE MODEL AND SERIAL NUMBERS. The model and serial numbers are located on the serial plate. The serial plate will be in the location shown. Please include a copy of your bill of sale and any service receipts you have.

If replacement parts are required, contact the source from where you purchased your dryer or contact us at +1 (920) 748-3950 for the name and address of the nearest authorized parts distributor.



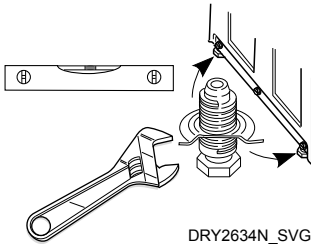
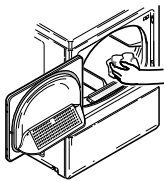
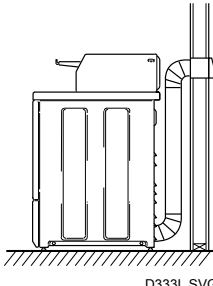

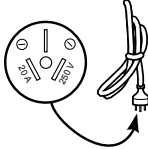
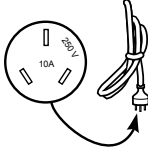
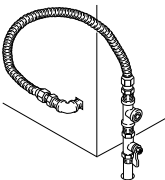
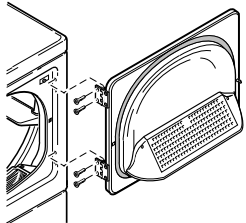
WARNING

To reduce the risk of serious injury or death, DO NOT repair or replace any part of the unit or attempt any servicing unless specifically recommended in the user-maintenance instructions or in published user-repair instructions that you understand and have the skills to carry out.

W329

Installer Checklist

Fast Track for Installing the Dryer

1	Position and Level the Dryer.	 DRY2634N_SVG	5	Wipe Out Inside of Dryer.	 D610I_SVG
	CHECK			CHECK	
2	Connect Dryer Exhaust System.	 D333I_SVG	6	Plug In the Dryer.	Electric
	CHECK	 D335I_SVG		CHECK	 DRY2157N_SVG
					Gas
					 DRY2158N_SVG
3	GAS ONLY • Connect Gas Supply Pipe. • Check for Gas Leaks.	 D258I_SVG1	7	Recheck Steps.	
	CHECK			CHECK	
4	Reverse Door, if Desired.	 D675I_SVG1	8	Start and Run Dryer in Heat Setting to Verify Dryer is Heating.	
	CHECK			CHECK	

Refer to the manual for more detailed information